

## POLITHERM 10 R SM BLACK 71370 SM

**PRODUCT:** 10001284

**DESCRIPTION / USES:** Metallic parts coating for indoor use.

**CHARACTERISTICS:**

<b>Resin:</b>	Epoxy / Polyester
<b>Specific gravity:</b>	1,80 ± 0,10 g/cm <sup>3</sup>
<b>Stability:</b>	12 month (máx. 30°C)
<b>Observations</b>	Free of heavy metals according to RoHS Directive 2002/95/CE of 01/27/2003

**APPLICATION CHARACTERISTICS:**

<b>Surface:</b>	Ferrous and non-ferrous
<b>Surface preparation:</b>	Ferrous : Phosphatization Non-ferrous: Chromatization or phosphatization*
<b>Cure conditions:</b>	10 Minutes a 200 °C**
<b>Thickness:</b>	50 – 70 µm
<b>Application system:</b>	Electrostatic gun

**AFTER CURE CHARACTERISTICS:\*\*\***

TEST	METHOD	SPECIFICATION
ADHESION	WPS-3905	: GR0
GLOSS	WPS-3854	: min. 85 UB
IMPACT (REVERSE)	WPS-4130	: min. 50 kg X cm
FLEXIBILITY (CONIC MANDREL)	WPS-4856	: max. 3 mm

**NOTE:** There may be, between batches, some variation in color tone around the color standard.

**CHEMICAL RESISTANCE \*\*\***

<b>Salt spray:</b>	: Min. 300 h (ASTM B117 – 73)
<b>Humidity:</b>	: Min. 500 h (35°C)

\* For non-ferrous metals phosphatizing, please contact our technical service.

\*\* After stabilization on correct temperature (metal temperature).

\*\*\* The tests were conducted on degreased steel panels in accordance with the cure and thickness specifications. The figures may be change, depending on the surface characteristics. For chemical resistance tests the panels were degreased and treated with tricationic phosphat.

**IMPORTANT:** If is not possible the use of the product according to the directions given above we ask you to contact our technical service.

This product is not suitable for parts intended to be glued using silicon glue.

**STORAGE:** Fresh, dry and covered place.

**COPY FOR INFORMATION**

**WEG TINTAS LTDA - CNPJ 12.006.058/0001-21**

Matriz: Rodovia BR 280, Km 50 - Fone: (+55) (47) 3276-4000 - Fax: (+55) (47) 3276-5500 - CEP 89270-000 - Guaramirim – SC

Filial: **PAUMAR S.A. INDÚSTRIA E COMÉRCIO – CNPJ 60.621.141/0001-53**

Rua Dr. Ulysses Guimarães, 918 - Fone: +55 (11) 4547-6100 – CEP 09372-050 - Mauá – SP

EMERGÊNCIA: (+55) 0800 720 8000 - E-mail: [tintas@weg.net](mailto:tintas@weg.net) - [www.weg.net](http://www.weg.net)

Page 1 of 1