











## Data Sheet



## TL PRIMER PL W-18 CINZ

	<b>Product description</b>	Recommended for preparing metal surfaces, especially for finishing with W-MIX / W-CAR – POLYESTER, W-MIX / W-CAR POLYURETHANE. High solids product, quick, easy sanding without clogging, good adhesion, excellent filling and spreading power. For use by qualified and properly trained professionals only.		
		<b>Shelf life: 3 years</b>		
<b>VOC / Yield</b>		10- 15 m² /L 30 - 40 µm		
	<b>Mixing Ratio</b>	8 Parts of TL PRIMER PL W-18 CINZ 1 Part of HARDENING CATALYST PRIMER PL W-18		
		Pot life 1 hour		
	<b>Hardener</b>	Intermediate Hardener		
	<b>Thinner</b>	Temperature below 15°C - Thinner 5860 low temperature Temperature ambient 25°C - Thinner 5870 intermediate Temperature above 30°C - Thinner 5880 high temperature  Dilution 20 - 30%		
	<b>Application viscosity</b>	30 – 40” FORD 4 - 25° C 77°F		
	<b>Spray gun</b>	Gun HVLP: Recommended pressure 30 - 35 lbs/pol2 Conventional gun: Recommended pressure 35 – 40 lbs/pol2 Recommended nozzle 1,5 a 2,0mm  <b>Apply on:</b> Wash Primer ST, Polyester Putty, Original factory enamel.		
	<b>Evaporation of 25°C 77°F</b>	5 - 10 minutes		
	<b>Number of coats</b>	2 a 3 pass	1 pass = 30 at 40 micra	
	<b>Drying at 10°C 50°F</b> <b>Drying at 25°C 77°F</b> <b>Drying at 60°C 140°F</b>	Touch 30 - 40 minutes Handling 50 minutes Sanding 5 hours Touch 20 - 30 minutes Handling 40 minutes Sanding 4 hours Sanding 5 minutes to the air (25°C) + 30 minutes		
	<b>Shortwave infrared</b>	30 minutes a 1 m.		
<ul style="list-style-type: none"><li>➤ Perform degreasing with DEGREASING SOLUTION ST - 12261434</li><li>➤ Avoid excessive thickness;</li><li>➤ Cleaning of application equipment with acrylic/polyurethane thinners;</li><li>➤ Use hardener and thinner as recommended;</li><li>➤ Always use the WEG product and complement set.</li></ul>				

The technical information is the result of our experience. We guarantee the quality of the product, however, if the conditions of use are not under our control, we cannot assume any responsibility for the results obtained.