











Data Sheet

PRIMER ST W-41



	Product Description	2K polyurethane primer, easy to sand and easy to apply, has good filling power and excellent adhesion. Suitable for general painting, partial painting and repainting of automotive vehicles.			
		Shelf life 3 years			
	Voc	< 250 g/l		Yield 10- 15 m² /L 30 – 40 µm	
	Mixing Ratio	4 Parts A 1 Part B		Dry residue 35 – 45%	
		Pot life 1 hour			
	Hardener	Hardener ST 5545 Low temperture Hardener ST 5546 Intermediary Hardener ST 5547 Tolerant			
	Thinner	Diluent 5870 Intermediary Diluent 5860 Low Temperature Diluent 5880 High temperature Dilution: 10-20%			
	Application viscosity	18 - 22s Cup FORD 4 21 – 25s Cup DIN 4	25°C 77°F 25°C 77°F		
	Spray Gun	1,8mm	2 – 3 BAR 30 – 45 PSI		
	Flash Off 25°C 77°F	5 - 10 minutes			
	Number of Coats	2 - 3 passes	1 pass = 30 - 40 microns		
	Drying 10°C 50°F Drying 25°C 77°F Drying 60°C 140°F	Touch 15 minutes - Pressure 40 minutes - Sanding 5 hours Touch 10 minutes - Pressure 30 minutes -Sanding 4 hours Sanding 20 – 30 minutos			
	Infra-red Short wave	30 minutes 1 meter.			

- Make a good degreasing before to be repainted;
- Avoid excessive weights;
- Cleaning of application materials with acrylic / polyurethane thinner;
- Paint over wash primer is recommended for better adhesion on ferrous and non-ferrous substrates.

The technical information is the result of our experience. We guarantee the quality of the product, however, if the conditions of use are not under our control, we cannot assume any responsibility for the results obtained.