











## Data Sheet



## TL PRIMER PL W-15 CINZ

	<b>Product description</b>	Recommended for preparing metal surfaces, especially for finishing with W-MIX / W-CAR – POLYESTER, W-MIX / W-CAR POLYURETHANE. High solids product, quick, easy sanding without clogging, good adhesion, excellent filling and spreading power. For use by qualified and properly trained professionals only.		
		<b>Shelf life: 3 years</b>		
<b>VOC / Yield</b>		7- 10 m <sup>2</sup> /L 60 - 90 µm		
	<b>Mixing Ratio</b>	5 Parts of TL PRIMER PL W-15 CINZ 1 Part of HARDENER CATALYST PRIMER PL W-15		
		Pot life 1 hour		
	<b>Hardener</b>	Intermediate Hardener		
	<b>Thinner</b>	Temperature below 15°C - Thinner 5860 low temperature Temperature ambient 25°C - Thinner 5870 intermediate Temperature above 30°C - Thinner 5880 high temperature  Dilution: 20 - 30%		
	<b>Application viscosity</b>	25 – 35” FORD 4 - 25° C 77°F		
	<b>Spray gun</b>	Spray gun HVLP: Pressure recommended 30 - 35 lbs/pol2 Conventional gun: Pressure recommended 35 – 40 lbs/pol2 Conventional Nozzle 1,5 a 2,0mm  <b>Apply on:</b> Wash Primer ST, Polyester Putty, Original Factory Enamel.		
	<b>Evaporation of 25°C 77°F</b>	5 - 10 minutes		
	<b>Number of coats</b>	2 a 3 pass	1 pass = 30 at 40 micra	
	<b>Drying at 10°C 50°F</b>	Touch 30 - 40 minutes	Handling 50 minutes	Sanding 5 hours
	<b>Drying at 25°C 77°F</b>	Touch 20 - 30 minutes	Handling 40 minutes	Sanding 4 hours
	<b>Drying at 60°C 140°F</b>	Sanding 5 minutes to the air (25°C) + 30 minutes		
	<b>Shortwave infrared</b>	30 minutes at 1 m		
<ul style="list-style-type: none"><li>➤ Perform degreasing with DEGREASING SOLUTION ST – 12261434;</li><li>➤ Avoid excessive thickness;</li><li>➤ Cleaning of application equipment with acrylic/polyurethane thinners;</li><li>➤ Use hardener and thinner as recommended;</li><li>➤ Always use the WEG product and complement set.</li></ul>				

The technical information is the result of our experience. We guarantee the quality of the product, however, if the conditions of use are not under our control, we cannot assume any responsibility for the results obtained.