











# Data Sheet



## ST ANTICORRSIVE PRIMER

	<b>Product description</b>	Quick-drying, easy-to-sand anti-corrosion primer for repairing small surfaces. Indicated for repairing small surfaces with scratches or imperfections, correction of defects on putty or primer, repair of surfaces with old Paint.	
		Shelf life 3 years	
	<b>Mixing Ratio</b>	-	
	<b>Hardener</b>	-	
	<b>Thinner</b>	-	
	<b>Application viscosity</b>	Ready to use	
	<b>Spray gun</b>	-	
	<b>Flash off</b> <b>25°C 77°F</b>	5 - 10 minutes	
	<b>Number of coats</b>	2 a 3 pass	1 pass = 30 - 40 microns
	<b>Drying 10°C 50°F</b> <b>Drying 25°C 77°F</b> <b>Drying 60°C 140°F</b>	Touch 10 minutes Pressure 20 minutes - Sanding 40 minutes Touch 5 minutes Pressure 15 minutes - Sanding 30 minutes Sanding 30 minutes	
	<b>Infra-red Short Wave</b>	30 minutes - 1 meter.	

- Make a good degreasing before to be repainted;
- Avoid excessive weights;
- Cleaning of application materials with acrylic / polyurethane thinner.
- Paint over wash primer is recommended for better adhesion on ferrous and non-ferrous substrates

*The technical information is the result of our experience. We guarantee the quality of the product, however, if the conditions of use are not under our control, we cannot assume any responsibility for the results obtained.*