











Technical Data Sheet



PRIMER SURFACER HT 1K

	Product Description	One-component high solids primer, with good filling power, quick drying and easy sanding. Product that is easy to apply and has excellent adhesion to ferrous and aluminum substrates without the need to apply WASH PRIMER ST. Indicated for general and partial paintwork in automotive refinishing. Also used in the auto parts industry.			
		Useful life 3 years			
VOC / Performance		200 g/l	10- 15 m ² /L	30 a 35 μm	
	Mixing Ratio	Does not apply.			
	Hardener	Does not apply.			
	Thinner	Thinner 5870 Intermediate			
		80 - 100% dilution			
	Application Viscosity	13 - 15s FORD CUP 4 25° C 77°F			
		63 - 65s DIN CUP 4 25° C 77°F			
	Spray Gun	1,8 mm	3 - 4 BAR	40 - 50 PSI	
	Flash off 25°C 77°F	5 - 10 minutes			
	Number of Coats	2 - 3 passes	1 pass = 15 - 20 μm		
	Drying 10°C 50°F	Touch 10 minutes	Handling 30 minutes	Sanding 4 minutes	
		Drying 25°C 77°F	Touch 07 minutes	Handling 25 minutes	Sanding 3 minutes
		Drying 60°C 140°F	Sanding 40 minutes		
	Infra-red short wave	40 minutes 1 meter.			

- Make a good degreasing before to be repainted;
- Avoid excessive weights;
- Cleaning of application materials with acrylic / polyurethane thinner;

The technical information is the result of our experience. We guarantee the quality of the product, however, if the conditions of use are not under our control, we cannot assume any responsibility for the results obtained.