













PRIMER UHT PU W-79

	Product Description	2K HS polyurethane primer. It has very fast drying and easy sanding. The easy-to-apply product has excellent leveling, filling power and adhesion on metallic substrate . Suitable for general painting, partial painting and repainting of automotive vehicles in a short time.	
		Shelf life 3 years	
	Voc	258 g/L	9 – 10,5 m ² /L 60 - 90 µm
	Mixing Ratio	4 Parts A 1 Part B	
		Pot life 30 minutes	
	Hardener	Ambient temperature of 25°C – Hardener UHT 5578 Intermediary	
	Thinner	Temperature below 15°C - Thinner 5860 low temperature Ambient temperature of 25°C - Thinner 5870 intermediate Temperature above 30°C - Thinner 5880 high temperatura	
		Dilution: 10 - 20%	
	Application Viscosity	18 - 22s Cup FORD 4 21 - 25s Cup DIN 4	25° C 77°F 25° C 77°F
	Spray Gun	1,8mm	2 – 3 BAR 40 – 50 PSI
	Flash off 25°C 77°F	5 - 10 minutes	
	Number of Coats	2 - 3 passes	1 pass = 20 a 30 µm
	Drying 10°C 50°F Drying 25°C 77°F Drying 60°C 140°F	Touch 15 minutes - Handling 40 minutes - Sanding 50 minutes Touch 10 minutes - Handling 30 minutes - Sanding 40 minutes 10 minutes	
	Infra-red short wave	10 minutes 1 meter.	

- Make a good degreasing before to be repainted;
- Avoid excessive weights;
- Cleaning of application materials with acrylic / polyurethane thinner;
- Paint over wash primer is recommended for better adhesion on ferrous and non-ferrous substrates;
- Use hardener and thinner as recommended;

- Always use the set of WEG products and complements;

