













## Data Sheet



## SEALER 1K

	<b>Product description</b>	One-component, quick-drying, ready-to-use acrylic sealant. Promotes good adhesion without sanding. Application in Primers, OEM E-Coat. Mandatory application of varnish.		
		Shelf life 3 years		
	<b>VOC / Yield</b>	711 g/L	6 – 9 m <sup>2</sup> /L 20 - 30 µm	
	<b>Mixing Ratio</b>	Ready to use		
	<b>Hardener</b>	Ready to use		
	<b>Thinner</b>	Ready to use		
	<b>Application viscosity</b>	17 – 21s CF4 25° C 77°F 20 – 24s DIN 4 25° 77°F		
	<b>Spray gun</b>	1,4 mm	2 – 3 BAR 35 - 45 PSI	
	<b>Flash Off</b> 25°C 77°F	10 - 15 minutes		
	<b>Number of coats</b>	1 - 2 passes	1 pass = 10 - 15 µm	
	<b>Drying 10°C 50°F</b>	Touch 10 minutes	Handling 20 minutes	Final 30 minutes
	<b>Drying 25°C 77°F</b>	Touch 5 minutes	Handling 15 minutes	Final 20 minutes
	<b>Drying 60°C 140°F</b>	Not Applicable		
	<b>Infra-red Short wave</b>	Not Applicable		

- Make a good degreasing before to be repainted;
- Avoid excessive weights;
- Cleaning of application materials with acrylic / polyurethane thinner;
- Paint over wash primer is recommended for better adhesion on ferrous and non-ferrous substrates;
- Use hardener and thinner as recommended;
- Always use the set of WEG products and complements.