

POLI W E200/32 PAI M

Code: 10003942

PRODUCT DESCRIPTION

Polyamide-imide based enamel varnish.

RECOMMENDED USE

Rectangular copper wires.

Round copper wires - nominal diameter up to 1.32 mm.

PROPERTIES

Enhances thermal class and mechanical strength when used as a topcoat over polyester or polyester-imide systems.

Can be applied in a single layer.

APPLICATION SYSTEMS

Conventional horizontal and vertical enameling machines.

Horizontal and vertical recirculation enameling machines.

CERTIFICATIONS AND APPROVALS

UL certified product.

PACKAGING

Drum 210 kg

CHARACTERISTICS

Color	AMBER
Viscosity	600 - 800 CP (ASTM D2196)
Specific Gravity	1.08 +/- 0.02 g/cm ³ (ASTM D1475/98)
Solids Content	32+/-2 % (ASTM D2697/03)
Thermal Class	220 °C (DIN 46452/77)
Tangent Delta	245 - 265 °C
Tangent Delta	The Tangent Delta analysis was performed in accordance with IEC 60851-5. The reported value is indicative and may vary depending on application conditions and material processing.
Thermoplasticity	440 °C (IEC 60851-6)
VOC content	181.76 g/l
Shelf Life	12 months

APPLICATION DATA

Thinner DILUENT POLI W 1104

RECOMMENDATIONS

Keep the package closed after partial use.

The material may have a significant increase in viscosity over the days.

Use in a well-ventilated location.

Keep in a cool place, away from ignition points.

SAFETY PRECAUTIONS

This product has been developed for industrial use and is intended to be handled by qualified professionals. Carefully read all the information contained in the Safety Data Sheet (SDS) available at: www.weg.net.

When handling this product, use the Personal Protective Equipment (PPE) as indicated in the

product's SDS.

Empty packaging and materials with product residues must be disposed of in accordance with current legislation. Preserve the environment.

NOTE

The information contained in this technical bulletin is based on the experience and field knowledge acquired by the WEG technical team. If the product is used without prior consultation with WEG regarding its suitability for the intended application, the customer acknowledges that such use is at their sole responsibility. WEG does not assume any liability for the behavior, safety, suitability, or durability of the product.

Some of the information provided in this bulletin is based on estimates and may vary due to factors beyond the manufacturer's control. Therefore, WEG makes no guarantees and assumes no responsibility for yield, performance, or for any material or personal damages resulting from the improper use of the products or the information contained in this Technical Data Sheet.

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