



POLITHERM 22 R MT BLACK BONECRUSHER 70672 SM

PRODUCT: 14168525

DESCRIPTION / USES: Metallic parts coating for indoor use.

ATTENTION: "Due to the technical characteristics of this product, the gloss, roughness and texture properties may vary depending on the layer applied and also depending on the application conditions, for example, voltage, flow rate and gun distance, grounding."

CHARACTERISTICS:

Resin:	Epoxy / Polyester
Specific gravity:	1,59 ± 0,10 g/cm ³
Stability:	6 month (max. 30°C)
Observations:	Free of heavy metals and other substances provided for in Directive 2015/863 EU of 03/31/2015 (RoHS).

APPLICATION CHARACTERISTICS:

Surface:	Ferrous and non-ferrous
Surface preparation:	Ferrous : Phosphatization Non-ferrous: Chromatization or phosphatization*
Cure conditions:	10 minutes at 175°C
Thickness:	40 - 60 µm
Application system:	Electrostatic gun

AFTER CURE CHARACTERISTICS:***

TEST	METHOD	SPECIFICATION
ADHESION	ASTM D 3359	Maximum GR0
GLOSS @ 60°	ASTM D 523	Visual standard
IMPACT (REVERSE)	ASTM 2794	Minimum 50 kg.cm
FLEXIBILITY (CONIC MANDREL)	ASTM D 790 / ISO 178	Minimum 3 mm

CHEMICAL RESISTANCE ***

Salt spray:	Minimum 500 h (ASTM B117 – 03)
Humidity:	Minimum 1000 h (35°C)

* For non-ferrous metals phosphatizing, please contact our technical service.

** After stabilization on correct temperature (metal temperature).

*** The tests were conducted on degreased steel panels in accordance with the cure and thickness specifications. The figures may be change, depending on the surface characteristics. For chemical resistance tests the panels were degreased and treated with tricationic phosphat.

IMPORTANT: If is not possible the use of the product according to the directions given above we ask you to contact our technical service.

STORAGE: Fresh, dry and covered place.

