



**W-CRIL HIDRO ERP 80**



<b>PRODUCT DESCRIPTION</b>	Fast-drying waterborne acrylic resin-based primer.
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<b>RECOMMENDED USE</b>	Excellent product for painting materials with surface irregularities, such as cast iron and sandblasted steel.
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<b>CERTIFICATIONS AND APPROVALS</b>	Complies with EATON TeS 006 standard.  When supplied to comply with the ROHS Directive (Restriction of Certain Hazardous Substances), this product includes the letter R in its nomenclature description.
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<b>PACKAGING</b>	<b>Single Component</b>	5.28 US gal Package containing 5.28 US gal 52.83 US gal Package containing 52.83 US gal
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<b>CHARACTERISTICS</b>	<b>Color</b>	Black. Red Oxide.
	<b>Gloss</b>	Ultra-Matte
	<b>Volume Solids</b>	50 ± 2% (ISO 3233)
	<b>Shelf Life</b>	6 months
	<b>Dry Film Thickness</b>	2.0 mils - 3.5 mils
	<b>Dry Heat Resistance</b>	Maximum temperature 140 °F. The product maintains its chemical properties up to a temperature of 140 °F, but from 140°F, color and gloss variations in the paint may occur.
	<b>Theoretical Coverage</b>	1 without dilution at a dry film thickness of 2.8 mils. Loss factors during application are not considered.

<b>DRYING</b>	<b>Drying</b>	<b>77 °F</b>
	<b>Touch</b>	1 hour
	<b>Manipulation</b>	1 hour
	<b>Final</b>	168 hours
	<b>Recoat Drying</b>	<b>77 °F</b>
	<b>Minimum</b>	3 hours
	<b>Maximum</b>	24 hours

<b>SURFACE PREPARATION</b>	<b>Standard Surface Preparation</b> The performance of this product is related to the degree of surface preparation. In case of doubts, for more information, consult WEG's Technical Department.  The surface must be clean, dry, and free of contaminants. Completely remove oils, greases, and fats according to SSPC-SP1.  Remove accumulated dirt using a dry brush, clean dry cloth, compressed air blow, vacuum, or a combination of these. Remove soluble salts by washing with plenty of fresh water, preferably under low pressure (up to 5,000 psi), according to SSPC-SP12/NACE No. 5 standard.  <b>Recommended Surface Profile</b> It is recommended a roughness profile between 1.57 and 2.36 mils.
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**Abrasive Blasting**

Perform abrasive blasting to near-white metal, Sa 2½ grade, according to ISO 8501-1 visual standard (A Sa 2½, B Sa 2½, C Sa 2½, D Sa 2½), or according to SSPC-SP10/NACE No. 2, visual standard SSPC-VIS 1 (A SP10, B SP10, C SP10, D SP10, G1 SP10, G2 SP10, G3 SP10).

Inspect the freshly blasted surface, observing defects that may appear after treatment. Correct them by grinding, filling with welds and/or epoxy putty.

For areas near marine environments, wash with fresh water at low pressure (minimum 3,000 psi) before abrasive blasting. In some cases, repeat washing after blasting to remove soluble contaminants and perform a new abrasive blasting.

If oxidation occurs between the end of abrasive blasting and coating application, the surface must be blasted again until the specified visual standard is achieved.

**Carbon Steel Surfaces**

Hard surface layers (e.g., layers resulting from flame cutting) must be removed by grinding before starting abrasive blasting.

All welds must be inspected and, if necessary, repaired before completing abrasive blasting. Porosities, cavities, weld splatter, etc., must be repaired with proper mechanical treatment or welding repair. In other areas, round edges and sharp corners (r e 0.0787 in, ISO 8501-3).

**APPLICATION PREPARATION**

<b>Mixing</b>	Homogenize the content of the container using mechanical or pneumatic stirring. Ensure no sediment remains at the bottom of the container.
<b>Thinner</b>	WATER
<b>Dilution</b>	Depending on the application method, dilute to a maximum of 15%.
<b>Notes</b>	Water-based paints are naturally thixotropic, requiring caution during the dilution process. The amount of Diluent may vary depending on the type of equipment used and environmental conditions during application. Only add Diluent after complete mixing of the other components. Do not dilute with solvents not allowed by local legislation, and do not exceed the indicated dilution percentage. Excessive dilution may affect film formation, appearance, and make it difficult to achieve the specified thickness.
<b>Pot Life</b>	Not relevant.

**APPLICATION METHODS**

<b>Conventional Spray Gun</b>	Spray gun: JGA 502 Devilbiss or equivalent Fluid nozzle: FX Air cap: 704 Atomization pressure: 50 - 70 psi Tank pressure: 10 - 20 psi.
<b>Airless Spray Gun</b>	Airless: Use minimum pump 60:1 Fluid pressure: 1500 - 2500 psi Hose: 1/4" inner diameter Nozzle: 0.015" - 0.021".
<b>Immersion</b>	Tanks properly prepared for paint application by immersion with continuous agitation. We recommend a tank with recirculation and cascade for homogenization and bubble removal. The product must be maintained at a pH of 5.5 - 6.5. If variations occur, correct the product pH using WEG pH adjustment solution. We recommend internal tank cleaning every 3 months.
<b>Cleaning of the equipments:</b>	WATER
<b>Notes</b>	The data presented serves as a guide and similar equipment may be used. Changes in pressures and nozzle sizes may be necessary to improve spraying characteristics. Purge the



compressed air line to avoid paint contamination. Before application, ensure that the equipment and respective components are clean and in optimal condition.

In spray application, overlap each gun pass by 50%, finishing with a cross pass. This technique avoids uncovered or unprotected areas and ensures proper aesthetic finish.

Reinforce all sharp corners, gaps, and weld beads with a brush to avoid premature failures in these areas.

Clean all equipment immediately after use.

Do not leave material in hoses, guns, or equipment used for spraying. Thoroughly wash all used equipment.

It is considered good practice to periodically wash the spraying equipment during the day. The cleaning frequency depends on the amount sprayed, temperature, and elapsed time, including all delays.

**APPLICATION PERFORMANCE**

An increase in viscosity of this material may occur during storage, being a normal characteristic of the product.

Water-based paints are known for their low toxicity but are vulnerable to environmental contamination, especially by solvents other than water. For best performance, pH should be maintained between 5.5 and 6.5. Once the package is opened, it is recommended to use the product in its entirety.

For optimal application properties, the paint temperature must be between 69.8°F - 80.6°F before mixing and application.

Before application, observe weather conditions: there must be no threat of rain or drizzle. Surface temperature must be at least 37.4°F above the dew point, and relative humidity should not exceed 85%. Adverse conditions may cause color variations and other characteristics. Consult WEG Technical Department.

We recommend painting only if the measured surface temperature is at least 5.4°F above the dew point.

Substrate temperature, climatic and environmental conditions during application and curing, as well as applied film thickness, may affect drying time.

Epoxy systems may have longer curing times when exposed to low temperatures. For curing below 50°F, consult WEG Technical Department.

Epoxy resin-based repair primers for concrete have excellent mechanical properties but low resistance to sun exposure. When the applied film is exposed to weathering, over time it will lose gloss, a phenomenon known as chalking, which consequently alters its color. It is important to note that, despite this chalking, the film's anticorrosive protection is not compromised.

Under adverse weather conditions in indoor and/or outdoor environments with high relative humidity, rain or drizzle, low or very low temperatures, and excessively high temperatures, variations in color and other product characteristics may occur. Please consult WEG's Technical Department for more information.

**SAFETY PRECAUTIONS**

Product developed for industrial use intended for handling by qualified professionals. Carefully read all information contained in the SDS of this product, available at: [www.weg.net](http://www.weg.net).

Store in a covered and well-ventilated place. Keep the container tightly closed and away from sources of heat or ignition.

Use only in well-ventilated areas, avoiding the accumulation of flammable vapors. Keep the product away from heat and sources of ignition.

Do not inhale mists/vapors/aerosols generated during handling and/or application. Use protective gloves/protective clothing/eye protection/face protection.

Empty containers and materials with paint residues must be disposed of according to current legislation. Take care of the environment.

**NOTE**

The information contained in this technical bulletin is based on the experience and knowledge acquired in the field by WEG's technical team.

In the event of using the product without prior consultation with WEG regarding its suitability for the purpose for which the customer intends to use it, the customer acknowledges that the use will be at their own exclusive responsibility, and WEG is not liable for the behavior, safety, suitability, or durability of the product.

Some information mentioned in this bulletin is only an estimate and may vary due to factors beyond



the manufacturer's control. Therefore, WEG does not guarantee and assumes no responsibility for performance, efficiency, or any material or personal damages resulting from the incorrect use of the products in question or from the information contained in this Technical Bulletin.

The information contained in this technical bulletin is subject to periodic modifications, without prior notice, due to our policy of continuous improvement and evolution of our products and services, providing quality solutions to meet the needs of our customers.

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