



LACKTHERM® 1319/80 H

Code: 10869119

PRODUCT DESCRIPTION

Single-component water-soluble impregnation varnish based on modified polyester, thermal class H, oven-cured.

RECOMMENDED USE

Small motors for home appliances.

PROPERTIES

High hardness.

Excellent flexibility.

Low emission of organic solvents into the environment.

Excellent dielectric properties.

Excellent chemical resistance.

APPLICATION SYSTEMS

Immersion

CERTIFICATIONS AND APPROVALS

UL certified product.

Product in compliance with RoHS directive.

PACKAGING

Pail 5.28 gal

CHARACTERISTICS

Color	LIGHT YELLOW
Viscosity	80 - 100" CF4 (ASTM D1200/94)
Specific Gravity	1.03 +/- 0.02 g/cm ³ (ASTM D1475/98)
Solids Content	36+/-2 % (ASTM D2697/03)
Thermal Class	356 °F (DIN 46452/77)
Dielectric Strength	60 - 90 kV/mm (IEC 60464-2)
pH	8.5 - 9.5
AC/DC	AC
Wire Compatibility	B-F-H
VOC content	1.04 lb/gal
Shelf Life	6 months

APPLICATION DATA

Component B	MONOCOMPONENT
Curing Time	1.5 - 3 h
Curing Temperature	257 - 266°F
Thinner	WATER

RECOMMENDATIONS

When viscosity adjustment is necessary, correct the pH to 8 - 10.

Due to the alkaline pH, the product must be stored in a stainless steel container, high-density polypropylene container, coated drums or plastic packaging.

Keep the package closed after partial use.

It is recommended that samples be sent monthly, through Weg Coatings' technical assistance, to monitor the stability of the material stored in the tank.

Use in a well-ventilated location.

Keep the application tank closed after use.

SAFETY PRECAUTIONS

This product has been developed for industrial use and is intended to be handled by qualified professionals. Carefully read all the information contained in the Safety Data Sheet (SDS) available at: www.weg.net.

When handling this product, use the Personal Protective Equipment (PPE) as indicated in the product's SDS.

Empty packaging and materials with product residues must be disposed of in accordance with current legislation. Preserve the environment.

NOTE

The information contained in this technical bulletin is based on the experience and field knowledge acquired by the WEG technical team. If the product is used without prior consultation with WEG regarding its suitability for the intended application, the customer acknowledges that such use is at their sole responsibility. WEG does not assume any liability for the behavior, safety, suitability, or durability of the product.

Some of the information provided in this bulletin is based on estimates and may vary due to factors beyond the manufacturer's control. Therefore, WEG makes no guarantees and assumes no responsibility for yield, performance, or for any material or personal damages resulting from the improper use of the products or the information contained in this Technical Data Sheet.

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