

Technical Data Sheet



W-MIX FACTORY PACK

	Product Description	Base Coat, one-component, high coverage based on polyester resin. Available in black and white colors. Requiring the application of PU varnish on the polyester base. Indicated for general and partial paints and touch-ups in motor vehicles.		
		Useful life 3 years		
	VOC / Yield	≥450 g/l	12 - 14 m ² / L a 10 a 15 μm	
	Mixing Ratio	No apply	Dry Residue 20 – 25%	
	Hardener	No apply		
	Thinner	5870 Intermediate diluent Dilution 50 %		
	Application Viscosity	13 - 15s Cup Ford 4	25° C 77°F	
		16 - 19s Cup DIN 4	25° C 77°F	
	Spray Gun	1,2 – 1,6 mm	2 – 3 BAR 30 – 45 PSI	
	Flash off 25°C 77°F	5 - 10 minutes		
	Number of Coats	2 to 3 passes	1 pass = 10 to 15 microns	
	Drying 10°C 50°F	Touch 15 minutes	Pressure 40 minutes	Final 30 minutes
	Drying 25°C 77°F	Touch 10 minutes	Pressure 30 minutes	Final 20 minutes
	Drying 60°C 140°F	No apply		
		Note: the final drying time refers to the maximum waiting time for the varnish application.		
	Infra-red short wave	No apply		

- Make a good degreasing before to be repainted;
- Avoid excessive weights;
- Cleaning of application materials with acrylic / polyurethane thinner.

The technical information is the result of our experience. We guarantee the quality of the product, however, if the conditions of use are not under our control, we cannot assume any responsibility for the results obtained.