











W-CAR FLEXIBILIZING ADDITIVE

PRODUCT INFORMATION: Polyester and organic solvent based product.

RECOMMENDED USE: Recommended for increasing the flexibility in the product used in preparation for painting of plastic parts of the car body.

Note: The use of this product is exclusive for properly trained professionals.

	Hardener	-	
	Mixing Ratio (Volume)	-	
	Dilution	According to indication of the product to be added.	
	Application Viscosity (25°C)	According to indication of the product to be added.	
	Mixture's Operating Life - Pot Life (25°C)	-	
	Equipment	Gravity feed spray gun/ standard spray gun Air pressure: 40 to 50 lb/in ² Spray nozzle: 1.3 to 1.6 mm	
	Application	15 o 20 microns	
	Drying Time	Air: Touch: 20 – 30 minutes	Oven: -
	Sanding	-	
	Additivation	5 – 10% for Polyurethane Primer/ Enamel Up to 5% for Polyester Basecoat Up to 5% for Polyurethane Clearcoat	

CÓPY FOR INFORMATION

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Página 1 de 2

TECHNICAL PROCEDURES:

Surface Preparation

Apply the product over dry and adhered primer, without oil and dust.

Proceed with sanding according to the instructions contained in the Technical Data Sheet of the primer to be used.

Application Performance

Be sure that no sediment has been retained on the bottom of the package.

Respect maximum recommended dilution ratio. Excessive dilution of the paint may affect film formation, appearance and make it difficult to obtain the specified film thickness.

Pressure and size changing on the nozzles may be necessary to improve spraying properties. Before application, be sure that all equipment and its respective components are cleaned and in best conditions.

Drying time may vary according to temperature and thickness of the applied product.

Do not apply the product under adverse conditions as well as relative air humidity above 85%, because it might occur appearance and color changings. Do not apply the product on condensed surfaces.

SAFETY PRECAUTIONS:

Before handling this product, it is mandatory a careful reading of all information contained in the Material Safety and Data Sheet (MSDS) of the product.

Further information can be obtained by consulting the Technical Department by phone or e-mail specified in the end of this Data Sheet.

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Página 2 de 2