



**PRIMER PU ACRYLIC**

**PRODUCT DESCRIPTION**

Aliphatic acrylic polyurethane primer with inert corrosion-inhibiting pigmentation. Fast drying.

**RECOMMENDED USE**

Used as a primer for protection of carbon steel, ABS, machinery, equipment, and metal structures exposed to normal environments. Product with high mechanical and chemical resistance.

**CERTIFICATIONS AND APPROVALS**

When supplied to comply with the ROHS Directive (Restriction of Certain Hazardous Substances), this product includes the letter R in its nomenclature description.

**PACKAGING**

<b>Component A</b>	20L Package containing 17.5L
<b>Component B</b>	3.6L Package containing 2.5L

**CHARACTERISTICS**

<b>Color</b>	Red.
<b>Gloss</b>	Ultra-Matte
<b>VOC content</b>	806.87 g/l
<b>Shelf Life</b>	12 months
<b>Dry Film Thickness</b>	30 µm - 40 µm
<b>Dry Heat Resistance</b>	Maximum temperature 60 °C. The product maintains its chemical properties up to a temperature of 60 °C, but from 60°C, color and gloss variations in the paint may occur.
<b>Theoretical Coverage</b>	without dilution at a dry film thickness of 35 µm. Loss factors during application are not considered.

**DRYING**

<b>Drying</b>	<b>10 °C</b>	<b>25 °C</b>	<b>35 °C</b>	<b>80 °C</b>
	-	5 min	-	30 min

**SURFACE PREPARATION**

**Standard Surface Preparation**

The performance of this product is related to the degree of surface preparation. In case of doubts, for more information, consult WEG's Technical Department.

Remove accumulated dirt using a dry brush, clean dry cloth, compressed air blow, vacuum, or a combination of these. Remove soluble salts by washing with plenty of fresh water, preferably under low pressure (up to 5,000 psi), according to SSPC-SP12/NACE No. 5 standard.

**Degreasing**

Completely remove oils and greases by applying a degreasing product or according to the solvent cleaning method. Whenever cleaning surfaces with cloths, replace them to avoid saturation. Do not use cotton waste or colored cloths.

**APPLICATION PREPARATION**

<b>Mixing</b>	Homogenize the content of the container using mechanical or pneumatic stirring. Ensure no sediment remains at the bottom of the container.
<b>Mixing Ratio</b>	By volume: 7 A x 1 B.
<b>Thinner</b>	PU DILUENT 5022
<b>Dilution</b>	Depending on the application method, dilute to a



<b>Notes</b>	<p>maximum of 10%.</p> <p>Dilute according to recommendation.</p> <p>Only add the thinner after the A + B components are completely mixed.</p> <p>Excessive thinning of the paint may affect film formation, appearance, and make it difficult to achieve the specified thickness.</p> <p>The amount of Diluent may vary depending on the type of equipment used and environmental conditions during application. Only add Diluent after complete mixing of the other components. Do not dilute with solvents not allowed by local legislation, and do not exceed the indicated dilution percentage. Excessive dilution may affect film formation, appearance, and make it difficult to achieve the specified thickness.</p>
<b>Pot Life</b>	Not relevant.

**APPLICATION METHODS**

<b>Conventional Spray Gun</b>	<p>Spray gun: JGA 502/3 Devilbiss or equivalent                  Fluid nozzle: EX                  Air cap: 704                  Atomization pressure: 60 - 65 psi                  Tank pressure: 10 - 20 psi.</p>
<b>Brush</b>	<p>Recommended only for small area touch-ups or "stripe coat" (screws, nuts, weld beads, sharp corners, and touch-ups).                  Use a brush 75 to 100 mm wide for larger surfaces and 25 to 38 mm for touch-ups.</p>
<b>Cleaning of the equipments:</b>	PU DILUENT 5022
<b>Notes</b>	<p>The data presented serves as a guide and similar equipment may be used.</p> <p>Changes in pressures and nozzle sizes may be necessary to improve spraying characteristics. Purge the compressed air line to avoid paint contamination.</p> <p>Before application, ensure that the equipment and respective components are clean and in optimal condition.</p> <p>After mixing two-component products, if there are application stops and the pot life has been exceeded (paint shows variation in flow), it can no longer be re-thinned for later application.</p> <p>Reinforce all sharp corners, gaps, and weld beads with a brush to avoid premature failures in these areas.</p> <p>Clean all equipment immediately after use.</p> <p>Do not leave material in hoses, guns, or equipment used for spraying. Thoroughly wash all used equipment.</p>

**APPLICATION PERFORMANCE**

For coatings applied in coastal areas exposed to sea spray, it is recommended to wash with fresh water between coats to remove deposited impurities.

Do not apply the product after the pot life has been exceeded.

Must not be applied under adverse conditions, such as relative humidity (RH) above 85%, as color and appearance changes may occur.

For optimal application properties, the paint temperature should be between 21°C and 27°C before mixing and application.

Substrate temperature, climatic and environmental conditions during application and curing, as well as applied film thickness, may affect drying time.

Paintings performed with varying application methods on the same project may result in differences in gloss and final appearance.

Small variations in color, appearance, and gloss (more noticeable in dark colors), as well as delayed curing and performance compromise, may occur during high humidity, rainy days, cold locations, or

when parts dry outdoors.

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## SAFETY PRECAUTIONS

Product developed for industrial use intended for handling by qualified professionals. Carefully read all information contained in the SDS of this product, available at: [www.weg.net](http://www.weg.net).

Store in a covered and well-ventilated place. Keep the container tightly closed and away from sources of heat or ignition.

Use only in well-ventilated areas, avoiding the accumulation of flammable vapors. Keep the product away from heat and sources of ignition.

Do not inhale mists/vapors/aerosols generated during handling and/or application. Use protective gloves/protective clothing/eye protection/face protection.

Empty containers and materials with paint residues must be disposed of according to current legislation. Take care of the environment.

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## NOTE

The information contained in this technical bulletin is based on the experience and knowledge acquired in the field by WEG's technical team.

In the event of using the product without prior consultation with WEG regarding its suitability for the purpose for which the customer intends to use it, the customer acknowledges that the use will be at their own exclusive responsibility, and WEG is not liable for the behavior, safety, suitability, or durability of the product.

Some information mentioned in this bulletin is only an estimate and may vary due to factors beyond the manufacturer's control. Therefore, WEG does not guarantee and assumes no responsibility for performance, efficiency, or any material or personal damages resulting from the incorrect use of the products in question or from the information contained in this Technical Bulletin.

The information contained in this technical bulletin is subject to periodic modifications, without prior notice, due to our policy of continuous improvement and evolution of our products and services, providing quality solutions to meet the needs of our customers.

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