

W-NÍLICA PRIMER BRANCO

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| PRODUCT DESCRIPTION: | Adhesion promoting primer based on modified and vinyl resins. Mono component with slightly thixotropic appearance. Excellent adhesion promoter on carbon steel, aluminum and cast iron. |
| RECOMMENDED USES: | Indicated as a primer that promotes adhesion to the external structure of the bus body, with excellent adhesion. Due to its fast drying, it can be used in the painting of other equipments that need the finishing application right after the application of the adhesion promoting primer. |
| CERTIFICATIONS AND APPROVAL: | This product, when supplied to comply with the RoHs Directive (Restriction of Certain Hazardous Substances) has the letter R in its description. |

| PACKAGING: | Component | Content | Package | Unit of measurement |
|------------|---------------|---------|---------|---------------------|
| | Monocomponent | 3,6 | 3,6 | L |

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| CHARACTERISTICS: | Color: | White |
| | Gloss: | Semi matte 10 – 30 UB |
| | Volume solid: | 15 ± 2% (ISO 3233). |

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| | Shelf-Life: | 6 months. |
| | Thickness per coat (dry): | 10 µm –15 µm |
| | Theoretical coverage: | 12,68 m ² /l without dilution in the thickness of 12 µm dry. Without considering loss factors in application. |
| | Resistance to dry heat: | Maximum temperature 60 °C Organic coatings can undergo alterations of color, gloss and adherence when exposed to temperatures exceeding 60 °C |
| | Drying: | 25°C |
| | Touch: | 5 minutes |
| | Handling: | 20 minutes |
| | Final: | 72 hours |
| | Overcoating Drying: | 25°C |
| | Min | 1 hour |
| | Max | 24 hours |

SURFACE PREPARATION

Surface treatment by Degreasing with solvents

Completely remove oil from the surface with clean cloths soaked in cleaning solvent according to SSPC SP1. Whenever cleaning a surface with cloths, replace them to avoid saturation. Do not use cotton waste or colored cloths.

Aluminum Surface Treatment

Initially remove any dirt and oil from the surface with clean cloths soaked in cleaning solvent according to SSPC SP1. Whenever cleaning a surface with cloths, avoid the use of cotton waste or colored cloths.

Treatment of Steel Carbon Surfaces

The product must be applied on carbon steel surfaces properly treated by cleaning with solvents or degreasers. Abrasive treatment or phosphating as needed.

For further information, consult WEG Technical Department.

PREPARATION FOR APPLICATION

Mixture

Homogenize the contents of the package by means of mechanical or pneumatic stirring. Ensure that no sediment is settled at the bottom of the package.

Diluent
Diluent 1001

Dilution

Depending on the application method, dilute at most 50%

Do not dilute with solvents that are not allowed by local legislation and do not exceed the recommended dilution percentage.

Excessive dilution of the coating may affect the formation and aspect of the film and not allow to reach the specified thickness.

Pot life of the mixture (25°C)

Not relevant

APPLICATION FORMS

The data below is a guide, and similar equipment may be used.

Changes in nozzle sizes and pressures may be necessary to improve spraying characteristics. Before application, check the equipment and its components are clean and in best condition. Purge the compressed air line to prevent contamination of the coating.

Recoat all sharp edges, cracks and weld beads with a brush to prevent premature failures in these areas.

Conventional gun:

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| Gun: | JGA 502/3 Devilbiss or equivalent |
| Fluid nozzle: | EX |
| Air cap: | 704 |
| Atomization pressure: | 60 - 65 psi |
| Pressure in the tank: | 10 - 20 psi |
| Dilution: | 50% |

Airless Gun:

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| Use Airless: | Use at least pump 60: 1 |
| Fluid pressure: | 1200 – 2200 psi |
| Hose: | ¼" internal diameter |
| Nozzle: | 0,013" - 0,017" |
| Dilution: | Max. 15% |

Brush:

Only recommended for touch up small areas or stripe coat (screws, nuts, weld and sharp edges). Use a brush 75 to 100 mm wide for larger surfaces and 25 to 38 mm for touch up. Use a brush 75 to 100 mm wide for larger surfaces and 25 to 38 mm for touch up.

Roller:

Not recommended.

For application with brush, application in two or more passes may be necessary to obtain a uniform layer according to

Cleaning the equipment:

Diluent 1001

NOTE:

Do not leave material in the hoses, spray guns and equipment used in the spraying. Thoroughly wash all equipment used.

PERFORMANCE IN THE APPLICATION

For a good performance of the product, we recommend following the directions below:

In paintings carried out in front of the sea, if exposed to sea air, we recommend to wash with fresh water between coats eliminating settled impurities.

Light colors may require more than one coat for an even coverage.

We recommend coating only if the surface temperature is at least 3 °C above the dew point temperature.

Variations in color, aspect and gloss (more noticeable in dark colors) may occur, as well as delay in curing and low coating performance, when applied during periods of high air relative humidity, rainy days, low temperatures or drying the coating outdoor.

The temperature of the substrate, the weather and environmental conditions during the application and during the curing of the product, and the thickness of the coat may interfere in the product drying time.

For better application properties, the coating temperature should be between 21 - 27 °C prior to the mixing and application.

In coatings with variation in application method in the same job, the final aspect and gloss of the painted

surfaces may show differences.

For further information, consult WEG Technical Department.

SAFETY PRECAUTIONS

Product developed for industrial use intended for handling by qualified professionals.

Please read carefully all the information contained in the MSDS of this product, available at: www.weg.net.

Store in a covered, well-ventilated area. Keep the container tightly closed and away from sources of heat or ignition.

Use only in well-ventilated areas avoiding the accumulation of flammable vapors. Keep the product away from heat and sources of ignition.

Do not inhale mists / vapors / aerosols generated during handling and / or application.

Wear protective gloves / protective clothing / eye protection / face protection.

Avoid release this product and its packaging, as well as materials used during handling and application in the environment.

NOTE:

The information contained in this technical datasheet is based upon the experience and knowledge acquired in the field by the technical team of WEG.

If using the product without previous inquiry to WEG Coating concerning its suitability for the customer's intended purpose, the customer is aware that the use shall be its exclusive responsibility, WEG not being responsible for behavior, safety, suitability or durability of the product.

Some information contained in this datasheet are estimated, and can undergo variances arising from factors outside the manufacturer's control. Thus, WEG does not guarantee and does not assume any responsibility regarding the yield, performance or any other material or personal damage resulting from the incorrect use of the products concerned or the information contained in this Technical datasheet.

The information contained in this technical datasheet is subject to periodic modification, without prior notice, due to the policy of evolution and continuous improvement of our products and services, providing solutions with quality to satisfy our customers' requirements.