

## Data Sheet



## PRIMER W-FAST

	<b>Product description</b>	Two-component polyurethane primer, very fast drying and easy to sand. Easy-to-apply product, with a short repainting interval, good filling power and excellent adherence. Indicated for ferrous substrates in the general and partial repainting of motor vehicles on <b>metallic substrate</b> . Available in colors: white, gray and black.	
		Service life 3 years	
	<b>VOC / Yield</b>	258 g/L	9 – 10,5 m <sup>2</sup> /L 60 - 90 µm
	<b>Mixing Ratio</b>	4 Parts de A ou 2 Parts de A 1 Part de B 1 Part de B 1 Part de W-FAST APR	
		Pot life 30 minutes 4x1 / Pot life 15 minutes 2x1x1	
	<b>Hardener</b>	Hardener W-FAST 5514	
	<b>Thinner</b>	Diluent 5870 Intermediary Dilution: 25%	
	<b>Application viscosity</b>	20 – 24s Cup F4 25°C 77°F 23 – 28s Cup DIN 4 25°C 77°F	
	<b>Spray gun</b>	1,8mm	2 – 3 BAR 40 - 50 PSI
	<b>Flash Off</b> 25°C 77°F	5 - 10 minutes	
	<b>Number of coats</b>	2 - 3 passes	1 pass = 20 - 30 µm
	<b>Drying 10°C 50°F</b> <b>Drying 25°C 77°F</b> <b>Drying 60°C 140°F</b>	4X1 Touch 15 minutes Handling 3 hours Sanding 5 hours Touch 10 minutes Handling 2 hours Sanding 4 hours Sanding 30 minutes	
	<b>Drying 10°C 50°F</b> <b>Drying 25°C 77°F</b> <b>Drying 60°C 140°F</b>	2X1X1 APR Touch 15 minutes Handling 3 hours Sanding 5 hours Touch 10 minutes Handling 2 hours Sanding 4 hours Sanding 30 minutes	
	<b>Infra-red short wave</b>	30 minutes - 1 meter.	

- Make a good degreasing before to be repainted;
- Avoid excessive weights;
- Cleaning of application materials with acrylic / polyurethane thinner;
- Paint wash primer is recommended for adhesion of product;
- Use hardener and thinner as recommended;
- Always use the set of WEG products and complements.

*The technical information is the result of our experience. We guarantee the quality of the product, however, if the conditions of use are not under our control, we cannot assume any responsibility for the results obtained.*