

## Data Sheet



## PRIMER UNIVERSAL ST

|   |                              |   |                          |                 |
|---|------------------------------|---|--------------------------|-----------------|
|    | <b>Product Description</b>   | One-component, quick-drying, easy-to-sand primer. Product easy to apply and excellent adhesion when applied over Wash Primer. Indicated for general or partial painting on metallic substrate and fiberglass in automotive refinishing. Also used in the auto parts industry. |                          |                 |
|   |                              | Shelf life 3 years  |                          |                 |
|   | <b>Yield</b>                 | 6 – 8,5 m <sup>2</sup> /L 60 - 90 µm  |                          |                 |
|    | <b>Mixing Ratio</b>          | Does not apply.   |                          |                 |
|    | <b>Hardener</b>              | Does not apply.   |                          |                 |
|    | <b>Thinner</b>               | Diluent SL 15<br>Dilution: 80 - 100%  |                          |                 |
|    | <b>Application Viscosity</b> | 18 - 22s Cup FORD 4 25° C 77°F  |                          |                 |
|   | <b>Spray Gun</b>             | 1,8mm   | 2 – 3 BAR<br>40 – 50 PSI |                 |
|  | <b>Flash off 25°C 77°F</b>   | 5 - 10 minutes  |                          |                 |
|  | <b>Number of Coats</b>       | 1 - 2 passes  | 1 pass = 15 a 25 µm      |                 |
|  | <b>Drying 10°C 50°F</b>      | Touch 25 minutes  | Handling 30 minutes      | Sanding 3 hours |
|   | <b>Drying 25°C 77°F</b>      | Touch 15 minutes  | Handling 20 minutes      | Sanding 2 hours |
|   | <b>Drying 60°C 140°F</b>     | 30 minutes  |                          |                 |
|  | <b>Infra-red short wave</b>  | 30 minutes 1 meter.   |                          |                 |

- Make a good degreasing before to be repainted;
- Avoid excessive weights;
- Cleaning of application materials with acrylic / polyurethane thinner;
- Paint over wash primer is recommended for better adhesion on ferrous and non-ferrous substrates;
- Use hardener and thinner as recommended;
- Always use the set of WEG products and complements;