



# LACKTHERM® 1357 F

Code: 12635496

## PRODUCT DESCRIPTION

Single-component impregnation varnish based on modified epoxy, thermal class F, oven-cured.

## RECOMMENDED USE

Hermetic motors.

## PROPERTIES

Excellent flexibility.  
Excellent dielectric properties.  
Excellent mechanical properties.  
Excellent chemical resistance.

## APPLICATION SYSTEMS

Immersion

## PACKAGING

Pail 5.28 gal

## CHARACTERISTICS

<b>Color</b>	DARK AMBER
<b>Viscosity</b>	25 - 40" CF4 (ASTM D1200/94)
<b>Specific Gravity</b>	0.94 +/- 0.01 g/cm <sup>3</sup> (ASTM D1475/98)
<b>Solids Content</b>	31+/-2 % (ASTM D2697/03)
<b>Thermal Class</b>	311 °F (DIN 46452/77)
<b>Dielectric Strength</b>	60 - 90 kV/mm (IEC 60464-2)
<b>AC/DC</b>	AC/DC
<b>Wire Compatibility</b>	F-H
<b>VOC content</b>	5.09 lb/gal
<b>Note</b>	This product ensures effective sealing of components, helping to ensure that the extraction of R134a refrigerant gas remains within the maximum limit permitted by standard NBR 13953, with a loss of no more than 0.7%.
<b>Shelf Life</b>	12 months

## APPLICATION DATA

<b>Component B</b>	MONOCOMPONENT
<b>Curing Time</b>	2 - 3 h
<b>Curing Temperature</b>	284 - 302°F
<b>Thinner</b>	ALKYDIC DILUENT 1024

## RECOMMENDATIONS

Keep the package closed after partial use.  
Use in a well-ventilated location.  
Keep in a cool place, away from ignition points.  
Keep the application tank closed after use.

## SAFETY PRECAUTIONS

This product has been developed for industrial use and is intended to be handled by qualified professionals. Carefully read all the information contained in the Safety Data Sheet (SDS) available

at: [www.weg.net](http://www.weg.net).

When handling this product, use the Personal Protective Equipment (PPE) as indicated in the product's SDS.

Empty packaging and materials with product residues must be disposed of in accordance with current legislation. Preserve the environment.

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**NOTE**

The information contained in this technical bulletin is based on the experience and field knowledge acquired by the WEG technical team. If the product is used without prior consultation with WEG regarding its suitability for the intended application, the customer acknowledges that such use is at their sole responsibility. WEG does not assume any liability for the behavior, safety, suitability, or durability of the product.

Some of the information provided in this bulletin is based on estimates and may vary due to factors beyond the manufacturer's control. Therefore, WEG makes no guarantees and assumes no responsibility for yield, performance, or for any material or personal damages resulting from the improper use of the products or the information contained in this Technical Data Sheet.

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