

Technical Data Sheet



CLEARCOAT ST W-2041

	Product Description	Two-component varnish that applies well and dries quickly. offers a good resistance to weathering. Indicated for use on urethane base for general or partial application in automotive refinishing. Also used in the auto parts industry.		
		Useful life 3 years		
	VOC / Yield	670 g/l	8,5 – 10,5 m ² /L 24 a 25 µm	
	Mixing Ratio	4 Parts de A 1 Part de B		
		Pot life 1 hour		
	Hardener	Ambient temperature of 25°C – Intermediate ST 5524 hardener		
	Thinner	Ready for use.		
	Application Viscosity	13 – 17 s Copo FORD 4 25° C 77°F 16 – 20 s Copo DIN 4 25° C 77°F		
	Spray Gun	1,2 – 1,6 mm	2 - 3 BAR 30 - 45 PSI	
	Flash off 25°C 77°F	5 - 10 minutes		
	Number of Coats	2 - 3 passes	1 pass = 8 - 10 µm	
	Drying 10°C 50°F	Touch 15 minutes	Handling 40 minutes	Polishing 24 hours
	Drying 25°C 77°F	Touch 10 minutes	Handling 30 minutes	Polishing 24 hours
	Drying 60°C 140°F	Polishing 30 minutes		
	Infra-red short wave	30 minutes 1 meter.		

- Make a good degreasing before to be repainted;
- Avoid excessive weights;
- Cleaning of application materials with acrylic / polyurethane thinner;
- It is recommended to polish in 24 hours;
- Use hardener and thinner as recommended;
- Always use the set of WEG products and complements.