

Data Sheet



W-FLEET SYNTHETIC ENAMEL F410

	Product Description	Fast-drying, double-function synthetic enamel. Exclusive product for resale. Recommended for painting metallic surfaces in general in low aggressive environments. This product admits low coverage and may present spots on the surface.								
		Shelf life 1 year								
	VOC	≥ 490 g/l								
	Scope of delivery	3,6 ou 20 L								
	Mixing Ratio	Single component								
	Solids by volume	41 +/- 2%								
	Thinner	Alkyd Thinner 1024 Maximum 20%								
	Yield	11.73 m ² /L without dilution in the thickness of 35 microns								
	Heat resistance	Maximum temperature 60 °C. Organic coatings may change color, brightness and adhesion when exposed to temperatures above 60°C.								
	Gloss	Bright								
	Color	Ral, Munsell or as per customer's standard								
	Drying 10°C 50°F	Touch	2	hours	Handling	30	hours	Final	80	hours
	Drying 25°C 77°F	Touch	1	hours	Handling	24	hours	Final	72	hours
	Drying 60°C 140°F	N/A								
	Drying Repainting	Min 5 hours / Max. 24 hours								

- Homogenize the contents of the package by means of mechanical or pneumatic agitation.
- Ensure that no sediment is retained at the bottom of the package
- Avoid excessive thickness
- Always use the set of WEG products and complements.