









# Quick Parameter Reference

## CFW503 Frequency Inverter

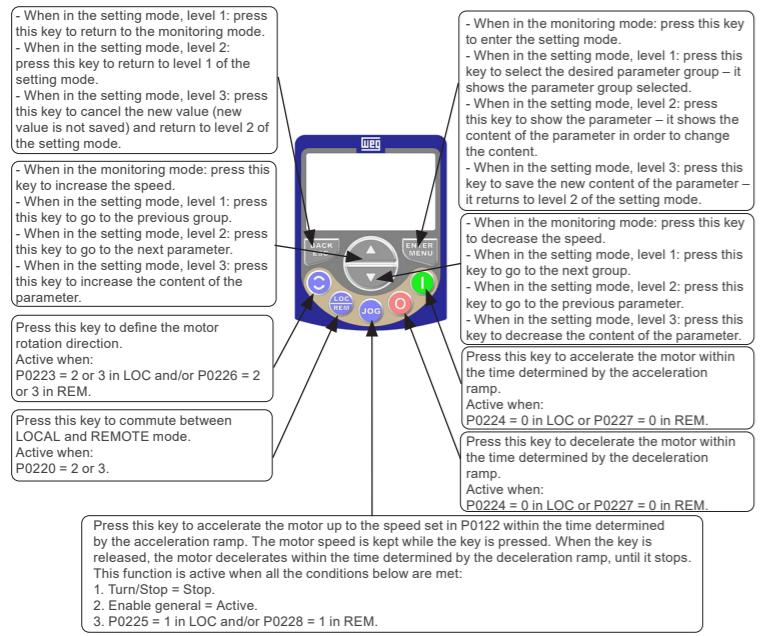


**NOTE!**  
For further information, please, refer to the programming manual available for download at [www.weg.net](http://www.weg.net).

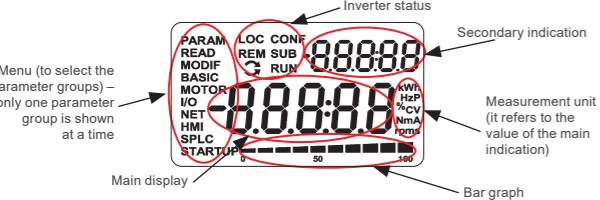


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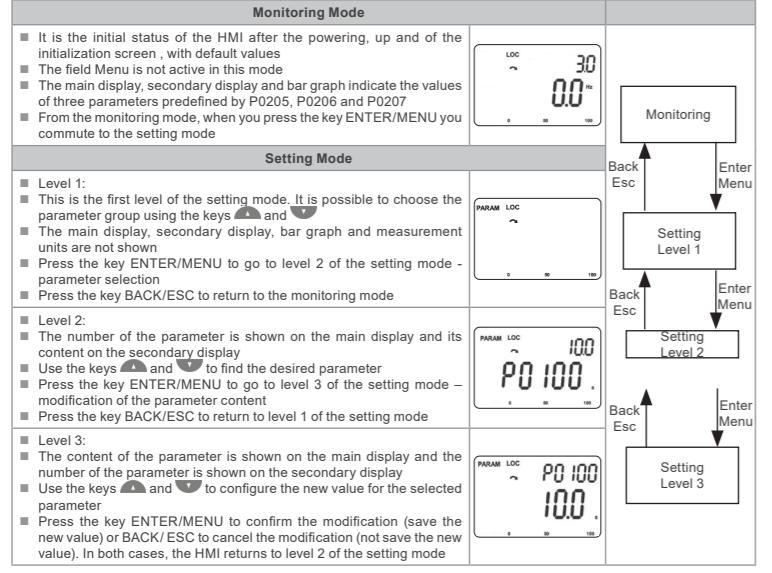
### 1 USE OF THE HMI TO OPERATE THE INVERTER



### 1.1 INDICATIONS ON THE HMI DISPLAY



### 1.2 OPERATING MODES OF THE HMI



### 2 MAIN PAREMETERS



**NOTE!**  
ro = read only parameter.  
V/f = parameter available in V/f mode.  
cfg = configuration parameter, value can only be changed with the motor stopped.  
VVW = parameter available in VVV mode.  
VVW PM = parameter available in VVV PM mode.  
Vector = parameter available in vector mode.  
Sless = parameter available only in sensorless mode.  
Enc = parameter available only in vector mode with encoder.

Param.	Description	Adjustable Range	Factory Setting	Propr.	Groups
P0227	REM Run/Stop Selection	0 = Tecla HMI 1 = Dlx 2 = Serial/USB	3 = Not Used 4 = CO/DN/PB/Eth 5 = SoftPLC	1	cfg I/O
P0228	REM JOG Selection	See options in P0225		2	cfg I/O
P0263	DI1 Function			1	cfg I/O
		0 = Not Used 1 = Run/Stop 2 = General Enable 3 = Quick Stop 4 = Forward Run 5 = Reverse Run 6 = Start 7 = Stop 8 = Clockwise Rotation Dir. 9 = LOC/REM 10 = JOG 11 = Accelerate E.P. 12 = Decelerate E.P. 13 = Multispeed 14 = 2 <sup>nd</sup> Ramp 15 to 17 = Not Used 18 = No Ext. Alarm 19 = No Ext. Fault 20 = Reset 21 = SoftPLC 22 = PID Man./Auto 23 = Not Used 24 = Disab.Flying Start 25 = DC Link Regulator 26 = Lock Prog. 27 = Load User 1 28 = Load User 2 29 = PTC 30 and 31 = Not Used 32 = 2 <sup>nd</sup> Ramp Multispeed 33 = 2 <sup>nd</sup> Ramp E.P.Ac. 34 = 2 <sup>nd</sup> Ramp E.P.De.			
P0264	DI2 Function	See Options in P0263		8	cfg I/O
P0265	DI3 Function	See Options in P0263		20	cfg I/O
P0266	DI4 Function	See Options in P0263		10	cfg I/O
P0267	DI5 Function	See Options in P0263		0	cfg I/O
P0268	DI6 Function	See Options in P0263		0	cfg I/O
P0269	DI7 Function	See Options in P0263		0	cfg I/O
P0270	DI8 Function	See Options in P0263		0	cfg I/O
P0295	Inverter Rated Current	0.0 to 400.0 A		According to inverter model	ro READ
P0296	Line Rated Voltage	0 = 200 - 240 V 1 = 380 V 2 = 400 - 415 V 3 = 440 - 460 V	4 = 480 V 5 = 500 - 525 V 6 = 550 - 575 V 7 = 600 V	ro, cfg	READ
P0297	Switching Frequency	2500 to 15000 Hz		5000 Hz	cfg
P0401	Motor Rated Current	0.0 to 400.0 A		1.0 x Inom	MOTOR, STARTUP
P0402	Motor Rated Speed	0 to 30000 rpm		1710 (1425) rpm	MOTOR, STARTUP
P0403	Motor Rated Frequency	0 to 500 Hz		60 (50) Hz	MOTOR, STARTUP

Fault / Alarm	Description	Possible Causes
F0084	Auto-Diagnosis Fault	Fault related to the automatic identification algorithm of the inverter hardware and Plug-In module
F0091	External Fault	Hardware not compatible with the firmware version Defect on the internal circuits of the inverter
F0700	Remote HMI Communication Fault	Wiring on DI1 to DI8 inputs are open or have poor contact No communication with remote HMI, but there is speed command or reference for this source

### 4 DEFAULT CONFIGURATION FOR SPEED REFERENCE AND COMMAND

The CFW503 is configured at the factory by setting its parameters so as to define the logical command and the speed reference in both LOCAL and REMOTE operating modes. This default setting can be restored by means of P0204 for both motors 60Hz and 50Hz (P0204 = 5 or 6).

In the LOCAL mode, the command and reference are directed to the HMI of the CFW503, allowing the commands Run/Stop, JOG and Direction of Rotation of the motor. In addition to these commands, the HMI keypad can also be used to select the LOCAL or REMOTE mode. The speed reference can be set in P0121 or by means of the and keys of the HMI in the monitoring mode.

In the REMOTE mode, the speed reference and command are directed to the product terminals; DI1 executes Run/Stop and DI2 the Direction of Rotation. The reference is executed by analog input AI1 in this mode.

### 3 FAULTS AND ALARMS

Most common faults and alarms

Fault / Alarm	Description	Possible Causes
A0046	Motor Overload	Settings of P0156, P0157, and P0158 are too low for the used motor Overload on the motor shaft
A0050	Power Module Overtemperature	High ambient temperature around the inverter (> 40 °C (> 104 °F)) and high output current Blocked or defective fan Heatsink is too dirty, preventing the air flow
A0090	External Alarm	External alarm via DIx (option "No External Alarm" in P026x)
A0700	Communication Fault with Remote HMI	No communication with remote HMI, but there is no speed command or reference for this source
F0021	Undervoltage fault on the intermediate circuit	Wrong voltage supply; check if the data on the inverter label comply with the power supply and parameter P0296 Supply voltage is too low, producing voltage on the DC link below the minimum value (in P0004): Ud < 360 Vdc in 380-480 Vac (P0296 = 1) Phase fault in the input Fault in the pre-charge circuit
F0022	Overvoltage fault on the intermediate circuit	Wrong voltage supply; check if the data on the inverter label comply with the power supply and parameter P0296 Supply voltage is too high, producing voltage on the DC link above the maximum value (in P0004): Ud > 810 Vdc in 380-480 Vac (P0296 = 1) Load inertia is too high or deceleration ramp is too fast P0151, P0153 or P0185 setting is too high
F0031	Communication Fault with Plug-In Module	Plug-In module is damaged Plug-In module is not properly connected Problem in the identification of the Plug-In module; refer to P0027 for further information
F0051	IGBTs Overtemperature	Overtemperature fault measured on the temperature sensor of the power pack IGBTs module is short-circuited or damaged Heatsink is too dirty, preventing the air flow
F0070	Overcurrent or short-circuit on the output, DC link or braking resistor	Short-circuit between two motor phases Short-circuit of the rheostatic braking resistor connecting cables IGBTs module is short-circuited or damaged Start with too short acceleration ramp Start with motor spinning without the flying-start function
F0072	Motor Overload	P0156, P0157 and P0158 setting is too low in relation to the motor operating current Overload on the motor shaft
F0080	CPU Fault (Watchdog)	Fault related to the supervision algorithm of the inverter main CPU Electric noise Inverter firmware fault

