

POLITHERM 87 WFS SM ORANGE W2,5YR 5/14 BR

PRODUCT: 16698101

DESCRIPTION / USES: Powder coating for metallic parts intended to outdoor use. Superdurable polyester coating with adhesion, flexibility and resistance to yellowing. Presents excellent exterior durability with colour and gloss retention greater than polyester.

CHARACTERISTICS:

Resin:	Poliéster
Specific gravity:	1,56 ± 0,10 g/cm ³
Stability:	6 month (max. 30°C)

APPLICATION CHARACTERISTICS:

Surface:	Ferrous and non-ferrous
Surface preparation:	Ferrous : Phosphatization Non-ferrous: Chromatization or phosphatization*
Cure conditions:	10 minutes at 180°C
Thickness:	70 - 90 µm
Application system:	Electrostatic gun

AFTER CURE CHARACTERISTICS:***

TEST	METHOD	SPECIFICATION
ADHESION	ASTM D 3359	Maximum GR0
GLOSS @ 60°	ASTM D 523	Mínimo 88 UB
IMPACT (REVERSE) (Admits Fissures)	ASTM 2794	Minimum 40 kg.c
FLEXIBILITY (CONIC MANDREL)	ASTM D 790 / ISO 178	Minimum 3 mm

CHEMICAL RESISTANCE ***

Salt spray:	Minimum 800 h (ASTM B117 – 03)
Humidity:	Minimum 1000 h (35°C)

* For non-ferrous metals phosphatizing, please contact our technical service.

** After stabilization on correct temperature (metal temperature).

*** The tests were conducted on degreased steel panels in accordance with the cure and thickness specifications. The results depending on the surface characteristics. For chemical resistance testing, panels were degreased and treated with tricationic p

IMPORTANT: This coating, when properly applied and cured is suitable for the use of adhesives and sealants. However, because different products on the market, it requires prior testing by the user in order to select the adhesive and / or sealant appropriate

If is not possible the use of the product according to the directions given above we ask you to contact our technical service.

STORAGE: Fresh, dry and covered place.

COPY FOR INFORMATION

Review: 01

Date:



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