# **Warranty Policy**

# Weg

# No-Fault Warranty (excludes Washdown motors)

Motors with frame sizes 215T and smaller are covered under a "No-Fault" warranty. This warranty claim is offered one time, per end-user, per application. If there is more than one failure, please contact the Service Department for review. The following must be sent to the WEG Service Department to process a "No-Fault" warranty claim.

- · Original nameplate from the failed motor.
- Copy of the original WEG invoice or invoice # for the failed motor.
- Brief description of the failure for quality control purposes.
- · Please send request no later than 30 days after failure.

# **Warranty on Larger Motors**

WEG Electric requires that motors larger than 215T frame be inspected by a WEG Accredited Service Center, or if none is available, an EASA-affiliated service shop. Depending on the inspection results, WEG will decide whether to cover the motor under warranty. Prior to a decision being made on a claim for warranty, the following are required from the service shop and customer.

- Completed EASA inspection report
- · Repair Quote
- . Copy of the original WEG Invoice or WEG Invoice Number
- For Frame 215T and above, photos of the failure in JPEG format suitable for e-mailing.

The inclusion of photos allows WEG to properly evaluate the details of your claim, as well as to ensure that any data sent to our factory Quality Control engineers are fully understood. The warranty claim will be evaluated after receipt of the above items. Upon review of the claim, the WEG Service Department will make contact and advise how to proceed. The service shop should not remove the nameplate nor make repairs without being requested to do so by a WEG Service Department representative.

NOTE: For all Ingersoll-Rand motors, please contact the WEG Service Department prior to any inspection.

# Warranty on Washdown Motors: HydroDuty™, PickerPlus™, HydroWash™and Shark™

The warranty coverage period on these models is 24 months from date of invoice. Any warranty claim submitted to the WEG Service Department must include:

- · Copy of the original WEG invoice or invoice number for the failed motor
- Brief description of the failure for quality control purposes accompanied by photographs of the motor wire connections and any other photograph supporting the claimed failure

WEG Service Department will analyze the claim, along with the supporting documents and determine if the warranty is applicable.

#### Communication

Correspondence with the WEG Service Department may be via e-mail, fax or regular mail. Please keep a photocopy of all nameplates for your records.

### **Limited Warranty:**

WEG Electric Corp. is proud of all our product lines. WEG and its employees are committed to our customers and users to provide the best designed and manufactured motors, drives and controls. WEG provides a limited warranty on our products against defects in materials and workmanship for a specific period from the date of purchase. If a motor's date code is within its stated warranty period (18 months, 36 months, etc.), no proof of purchase is required. Otherwise, a copy of the invoice is necessary to show the date of purchase. Purchases of WEG products from unauthorized dealers or distributors, even of otherwise "new" WEG products, voids warranty coverage. WEG's authorized distributors are shown under "Support" "Where to Buy" on our website at www.weg.net

#### **Warranty Period:**

- The warranty for standard and high efficiency Low Voltage motors is 18 months from the invoice date.
- The warranty for Premium and Super Premium Low Voltage motors is 36 months from the invoice date.
- For W22 IEEE 841 motors, the warranty is 60 months from the invoice date.
- For Alternators the warranty period is twelve (12) months from start-up date or eighteen (18) months from invoice date, whichever occurs first.
- Custom built motors from the factory carry twelve (12) months from start-up date or eighteen (18) months from invoice date, whichever occurs first.
- Custom built W50 motors from the factory carry eighteen (18) months from startup date or twenty-four (24) months from invoice date, whichever occurs first.
- For MV stock products the warranty period is 36 Months from invoice date.
- If the product fits in two of these options, use the larger terms as a reference.

#### **Authorized Service Centers:**

WEG has service centers around the world to meet the needs of our customers. Information regarding the nearest service center can be found on our web site at www.weg.net or by calling 1-800-ASK-4WEG (1-800-275-4934). Any warranty repair by a service shop must be pre-approved by WEG.

# **Warranty Service:**

If a WEG product requires warranty service due to defective materials or workmanship, WEG will, at its option, either repair or replace the defective product. By "replace", WEG means the original purchaser's account will be credited for the cost on the WEG invoice (less freight). If warranty is granted, and replacement is specified, the motor's nameplate must be sent to the Service Dept. Warranty is applied to products that have been, at all times, properly maintained and operated or used under normal operating conditions for which the product was designed. WEG is not responsible for any expenses incurred in installation, removal from service, transportation (freight) or consequential expenses.

#### Limitation of Warranty:

THE FOREGOING WARRANTIES ARE EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES OF QUALITY AND PERFORMANCE, WRITTEN, ORAL OR IMPLIED, AND ALL OTHER WARRANTIES INCLUDING ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ARISING FROM COURSE OF DEALING OR USAGE OF TRADE ARE HEREBY DISCLAIMED BY WEG. THE FOREGOING OBLIGATION TO REPAIR OR REPLACE WEG PRODUCTS OR PARTS SHALL BE THE SOLE AND EXCLUSIVE REMEDY OF THE PURCHASER, ITS CUSTOMERS, OR USERS OF THE PRODUCTS OR PARTS.

# **Proper Storage of Motors:**

When motors are not immediately installed, they should be stored in their normal upright position in a dry even temperature location, free of dust, gases and corrosive atmosphere. Inactive motors tend to expel grease from between the bearing surfaces, thereby removing the protective film that impedes metal-to-metal contact. At least once per month shafts should be rotated in accordance with WEG's installation and maintenance manual. Motors stored for a period exceeding one year should have the bearings re-lubricated in accordance with the WEG motor installation and maintenance manual.

#### **Return Policy**

WEG products that are purchased from our stocking warehouses must be returned within 90 days, freight to be paid by customer. Returned products must be unused, and in undamaged original packaging. If products are ordered incorrectly by the customer and need to be returned to stock, then a 20% re-stocking charge will be applied. If the returned products are deemed not to be in unused, undamaged condition, or in original packaging, then additional fees will be applied (up to and including full price of item). Returns on any modified products will not be allowed. Any products that are ordered as specials (with features that would not allow them to be stocked items) cannot be returned.

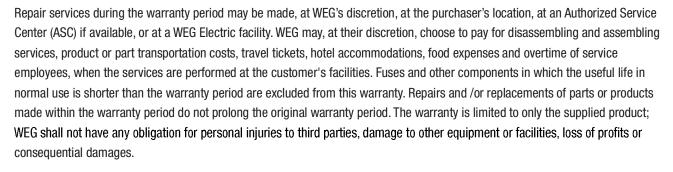
Toll-Free: 1-800-839-2529 E-Mail: warranty@weg.net

# WARRANTY TERMS FOR WEG AUTOMATION PRODUCTS

(All standard WEG terms and conditions apply to all orders)

WEG Automation products are warranted against defects in workmanship and materials for eighteen (18) months from invoicing date if the following requirements are met:

- Suitable transportation, handling and storage;
- Correct installation within the specified environmental conditions and without the presence of:
  - Direct exposure to sunlight, rain, high humidity, or sea-air
  - Inflammable or corrosive gases or liquids
  - Excessive vibrations
  - Dust, metallic particles, and oil mist
  - See your user manual for additional installation requirements
- Operation within the designed capacity limits
- Performance of scheduled preventive maintenance
- · Repairs and/or modifications only made by authorized WEG service, proof required for warranty
- In the case of any deficiency, the equipment must be available for sufficient time for the technician to identify the cause of the failure and undertake the proper repairs
- The purchaser must report any faults immediately so that WEG Automation can verify the workmanship or material failure.



For specifics on the warranty processing, or for a list of devices included in this listing, please contact the Warranty/Service Department at automationtech@weg.net



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