

## POLITHERM 77 LI YELLOW W RAL 1006 BR

**PRODUCT:** 16532035

**DESCRIPTION / USES:** Low cure polyester paint for indoor application, that is, without exposure to weathering. It has good resistance to yellowing, adhesion and flexibility.

### CHARACTERISTICS:

**Resin:** Polyester  
**Specific gravity:** 1,67 ± 0,10 g/cm<sup>3</sup>  
**Stability:** 06 month (max. 30°C)

### APPLICATION CHARACTERISTICS:

**Surface:** Ferrous and non-ferrous  
**Surface preparation:** Ferrous : Phosphatization  
 Non-ferrous: Chromatization or phosphatization\*  
**Cure conditions:** 5 minutes at 200 °C\*\*  
**Thickness:** 60 – 80 µm  
**Application system:** Electrostatic gun

### AFTER CURE CHARACTERISTICS:\*\*\*

TEST	METHOD	SPECIFICATION
ADHESION	ASTM D 3359	: GR0
GLOSS @ 60°	ASTM D 523	: Min 85 UB
IMPACT (REVERSE)	ASTM 2794	: Min 40 kg X cm
FLEXIBILITY (CONIC MANDREL)	ASTM D 790 / ISO 178	: Max 3 mm

### CHEMICAL RESISTANCE \*\*\*

**Salt spray:** : Min. 500 h (ASTM B117 – 03)  
**Humidity:** : Min. 1000 h (35°C)

\* For non-ferrous metals phosphatizing, please contact our technical service.

\*\* After stabilization on correct temperature (metal temperature).

\*\*\* The tests were conducted on degreased steel panels in accordance with the cure and thickness specifications. The results may vary, depending on the surface characteristics. For chemical resistance testing, panels were degreased and treated with tricationic phosphat.

**IMPORTANT:** This coating, when properly applied and cured is suitable for the use of adhesives and sealants. However, because of the different products on the market, it requires prior testing by the user in order to select the adhesive and / or sealant appropriate.

If is not possible the use of the product according to the directions given above we ask you to contact our technical service.

**STORAGE:** Fresh, dry and covered place.