

Data Sheet



W-FROTA CLEARCOAT HT

	Product Description	High-tech polyurethane clearcoat, with high performance and excellent resistance to climate variations and UV radiation emitted by light, maximum gloss retention with excellent leveling that results in high image distinction (DOI). Recommended for general and partial painting and touch-ups of the Fleet line. Useful life 3 years
Performance		12- 17 m ² /L a 40 µm
	Mixing Ratio	2 Parts of A 1 Part of B
	Hardener	Hardener W-FROTA 5502 Intermediary
	Thinner	Thinner 5033 Heavy Thinner 5035 Light Room temperature 25°C high quality: Thinner PU 5890 Dilution 10 %
	Application Viscosity	18 – 22s CF4 25° C 77°F 68 – 72s DIN 25° 77°F Pot life 1 hour
	Application Gun	1,4 – 1,6 mm 40 - 50 psi
	Evaporation at 25°C 77°F	10 - 15 minutes
	Number of passes	2 a 3 passes 1 passe = 20 a 30 micra
	Drying at 10°C 50°F Drying at 25°C 77°F Drying at 60°C 140°F	Touch 20 minutes Pressure 40 minutes Polishing 24 hours Touch 10 minutes Pressure 30 minutes Polishing 24 hours Polishing 24 hours
	Shortwave infrared	30 minutes at 1 m.

- Perform a good degreasing to clean the part to be repainted
- Avoid excessive thicknesses
- Clean application equipment with acrylic/polyurethane thinners;
- It is recommended to polish within 24 hours;
- Use hardener and thinner as recommended;
- Always use the WEG product and complement set.

The technical information is the result of our experience. We guarantee the quality of the product, however, as the conditions of use are not under our control, we cannot assume any responsibility for the results obtained.