

POLITHERM 22 R SM WINE 80461 BR

PRODUCT: 13566492

DESCRIPTION / USES: Metallic parts coating for indoor use.

CHARACTERISTICS:

Resin: Epoxy / polyester
Specific gravity: 1,51 ± 0,10 g/cm³
Stability: 6 month (máx. 30°C)
Observations: Free of heavy metals according to RoHS Directive 2002/95/CE of 01/27/2003

APPLICATION CHARACTERISTICS:

Surface: Ferrous and non-ferrous
Surface preparation: Ferrous: Phosphatization
 Non-ferrous: Chromatization or phosphatization*
Cure conditions: 10 minutes at 190 °C**
Thickness: 60 – 80 µm
Application system: Electrostatic gun

AFTER CURE CHARACTERISTICS*:**

| TEST | METHOD | SPECIFICATION |
|-----------------------------|----------|-----------------|
| ADHESION | WPS-3905 | GR0 |
| GLOSS | WPS-3854 | 85 ± 3 UB |
| IMPACT (REVERSE) | WPS-4130 | Min. 80 kg X cm |
| FLEXIBILITY (CONIC MANDREL) | WPS-4856 | Max. 3 mm |

CHEMICAL RESISTANCE ***

Salt spray: Min. 500 h (ASTMB117 – 73)
Humidity: Min. 1000 h (35°C)

* For non-ferrous metals phosphatizing, please contact our technical service.

** After stabilization on correct temperature (metal temperature).

*** The tests were conducted on degreased steel panels in accordance with the cure and thickness specifications. The figures may be change, depending on the surface characteristics. For chemical resistance tests the panels were degreased and treated with tricationic phosphat.

IMPORTANT: If is not possible the use of the product according to the directions given above we ask you to contact our technical service.

STORAGE: Fresh, dry and covered place.

COPY FOR INFORMATION

WEG TINTAS LTDA - CNPJ 12.006.058/0001-21
 Matriz: Rodovia BR 280, Km 50 - Fone: (+55) (47) 3276-4000 - Fax: (+55) (47) 3276-5500 - CEP 89270-000 - Guarimirim – SC
 Filial: **INDÚSTRIADE TINTAS E VERNIZES PAUMAR LTDA – CNPJ 60.621.141/0001-53**
 Rua Dr. Ulisses Guimarães, 800 - Fone: +55 (11) 4547-6100 – CEP 09372-050 - Mauá – SP
 EMERGÊNCIA: (+55) (11) 5012-5311 - E-mail: tintas@weg.net - www.weg.net