

## Data Sheet



## PRIMER HT W-35

	<b>Product description</b>	First medium solid 2K polyurethane. It has very fast drying and easy sanding. The product is easy to apply, has excellent filling power and excellent adhesion. Indicated for general painting, partial painting and repainting of automotive vehicles in a short period of time on metallic substrate.	
		Shelf life 3 years	
	<b>Yield</b>	4,5 – 5,5 m <sup>2</sup> /L 120 - 150 µm	
	<b>Mixing Ratio</b>	4 Parts A 1 Part B	
		Pot life 20 – 30 min	
	<b>Hardener</b>	Temperature below 15°C – Low Temperatura HT 5533 hardener Ambient temperature of 25°C – Intermediate HT 5532 hardener	
	<b>Thinner</b>	Temperature below 15°C - Diluent 5860 low temperature Ambient temperature of 25°C - Diluent intermediate 5870 Temperature above 30°C - Diluent 5880 high temperatura	
		Diluent 25%	
	<b>Application viscosity</b>	18 - 22s Cup FORD 4	25°C 77°F
	<b>Spray gun</b>	1,7 mm a 2,0 mm	2- 3 BAR / 30 - 45 PSI
	<b>Flash off</b> 25°C 77°F	5 - 10 minutes	
	<b>Number of coats</b>	2 a 3 passes	1 pass = 40 - 50 micra
	<b>Drying 10°C 50°F</b>	Touch 15 minutes - Presure 40 minutes - Sanding 4 hours	
	<b>Drying 25°C 77°F</b>	Touch 10 minutes - Presure 30 minutes - Sanding 3 hours	
	<b>Drying 60°C 140°F</b>	Sanding 20 – 30 minutes	
	<b>Infra-red Short Wave</b>	30 minutes - 1 meter.	

- Make a good degreasing before to be repainted;
- Avoid excessive weights;
- Cleaning of application materials with acrylic / polyurethane thinner.
- Paint over wash primer is recommended for better adhesion on ferrous substrates.
- Use hardener and thinner as recommended;
- Always use the set of WEG products and complements.

*The technical information is the result of our experience. We guarantee the quality of the product, however, if the conditions of use are not under our control, we cannot assume any responsibility for the results obtained.*