TECHNICAL DATA SHEET

LACKTHERM® 1317/120 H

Code:	10001720

PRODUCT DESCRIPTION

Epoxy powder coating with excellent adhesion, flexibility, and physical and chemical resistance. Excellent anticorrosive protection and low resistance to yellowing.

Hybrid powder coating with good adhesion and flexibility, high physical resistance and good chemical resistance.

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Reviewed on October 28th, 2025

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Hybrid powder coating for high-build application, offering good adhesion and edge coating, as well as good physical and chemical resistance.

Polyester powder coating with good adhesion, flexibility, and chemical and yellowing resistance. It has high physical resistance and good weathering resistance.

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TGIC-free polyester powder coating with good adhesion, flexibility, and physical and chemical resistance. Offers moderate weathering resistance.

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Polyester powder coating with good adhesion, flexibility, and physical, chemical and yellowing resistance. Offers moderate weathering resistance.

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RECOMMENDED USE

Coating of metal surfaces for use in corrosive or chemically aggressive environments, indoors or sheltered. It can be used as a primer in two-coat systems. Not recommended for outdoor use.

Coating of metal parts for use in indoor or sheltered environments. Recommended for thicker parts or reduced baking cycles.

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Coating of metal parts for use in indoor or sheltered environments. Recommended for thicker parts or reduced baking cycles.

Coating of metal parts for use in indoor or sheltered environments. Suitable for achieving film thicknesses above 4 mils in a single cold application.

Coating of metal parts for industrial purposes in outdoor environments.

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Coating of metal parts for use in outdoor environments. Suitable for thicker parts or for reduced curing cycles.

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Coating of metal parts for industrial purposes in outdoor environments.

Coating of metal parts for industrial and architectural purposes in outdoor environments. Suitable for obtaining layers above 100 microns in a single cold application. Recommended for thicker parts or reduced baking cycles.

Coating of metal parts for industrial purposes in outdoor environments. Recommended for thicker parts or reduced baking cycles.

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Coating of metal surfaces for use outdoors where extra durability against the weather effects is required.

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Coating of metal parts for industrial and architectural purposes in outdoor environments.

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QUALICOAT-approved coating for metal parts intended for industrial and architectural applications in outdoor environments.

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PROPERTIES

The product should preferably be applied to abrasive blasted metal sheets, where it is easier to achieve the specified film thickness. Another factor that influences film thickness is the complexity of the part's geometry. As it is a technical application, the presence of surface imperfections such as pinholes and orange peel (or less distinct texture in textured coatings) may be found, without impairing the performance of the coating.

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Enhanced with additives to reduce baking time and/or temperature.

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Pearlescent products have good chemical resistance but are susceptible to abrasion wear. To protect the film from wear, we recommend the application of a uniform layer of glossy polyester powder varnish. Please, note that this procedure diminishes the pearlescent effect to a varying degree, depending on the level of metallization of the paint. For non-glossy finishes, it is recommended to previously test the use of varnishes with lower gloss.

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CERTIFICATIONS AND APPROVALS

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The Politherm 96 WFQ line is QUALICOAT APPROVAL Nº P-1031 Class 1, Category 3 certified and complies with AAMA 2603 standard.

The Politherm 96 WFQ line is QUALICOAT APPROVAL Nº P-1031 Class 1, Category 3 certified and complies with AAMA 2603 standard.

The Politherm 96 WFQ line is QUALICOAT APPROVAL Nº P-1031 Class 1, Category 3 certified and complies with AAMA 2603 standard.

The Politherm 96 WFQ line is QUALICOAT APPROVAL Nº P-1031 Class 1, Category 3 certified and complies with AAMA 2603 standard.

The Politherm 96 WFQ line is QUALICOAT APPROVAL Nº P-1717 Class 1, Category 1 certified and complies with AAMA 2603 standard.

The Politherm 96 WFQ line is QUALICOAT APPROVAL Nº P-1717 Class 1, Category 1 certified and complies with AAMA 2603 standard.

Free from heavy metals and other substances covered by the RoHs Directive.

Complies with performance requirements for AAMA 2603.

PACKAGING

Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Pail Plastic drum Gallon Gallon Gallon Gallon Gallon Gallon Gallon Can Can Can Can Can Can Can Can Can Can Can Can Can Can Can Can Can Can Can Can Can Can Can Can Can Can Can Can Can Can Can Can Can Can Can Drum Drum Drum Drum Drum Drum Plastic drum Plastic drum Plastic drum Plastic drum Plastic drum Plastic drum Plastic drum Plastic drum Plastic drum Plastic drum Plastic drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Drum Bulk bag Cardboard box with ZP

CHARACTERISTICS OF MANUFACTURED PRODUCT

Resin	EPOXY
	Epoxy/Polyester
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	1,24 g/cm³
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Shelf life	12 Meses 12 months 12 months 12 months 12 months 12 months 12 months 12 months 12 months 12 months 12 months 12 months 12 months

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Storage condition	It must be stored in closed containers, in cool, dry and

covered places, at an ambient temperature not exceeding 86ºF.
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APPLICATION CHARACTERISTICS

Substrate	Ferrous metals
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Surface preparation

Ferrous : Phosphatization
Non-ferrous: Chromatization or phosphatization
Aluminum: Chromatization.

Aluminum: Nanoceramic
Galvanized steel: Phosphatization.
Ferrous : Phosphatization
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Thickness

ZESPESSURA_MINIMA_TINTA_PO_03 - ZESPESSURA_MAXIMA_TINTA_PO_03
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ZESPESSURA_MINIMA_TINTA_PO_03 - ZESPESSURA_MAXIMA_TINTA_PO_03

Cure conditions

ZTEMPO_CURA_TINTA_PO_03 à ZTEMPERATURA_CURA_TINTA_PO_03 (metal temperature).
ZTEMPO_CURA_TINTA_PO_03 à ZTEMPERATURA_CURA_TINTA_PO_03 (metal temperature).
ZTEMPO_CURA_TINTA_PO_03 à ZTEMPERATURA_CURA_TINTA_PO_03 (metal temperature).
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Application system

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NOTE:

For non-ferrous metals phosphatizing, please contact our technical service. For non-ferrous metals phosphatizing, please contact our technical service. For non-ferrous metals phosphatizing, please

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CHARACTERISTICS OF APPLIED PRODUCT

Test	**Specification/Standard**
Adhesion	Maximum GR0 (ZNORMA_ADERENCIA_BOLET_TP_04)
	Maximum GR0 (ZNORMA_ADERENCIA_BOLET_TP_04)
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ZESCALA_BRILHO_MIN_TINTA_PO_04 - ZESCALA_BRILHO_MAX_TINTA_PO_04 (ZNORMA_BRILHO_BOLET_TP_04)
ZESCALA_BRILHO_MIN_TINTA_PO_04 - ZESCALA_BRILHO_MAX_TINTA_PO_04 (ZNORMA_BRILHO_BOLET_TP_04)
ZESCALA_BRILHO_MIN_TINTA_PO_04 - ZESCALA_BRILHO_MAX_TINTA_PO_04 (ZNORMA_BRILHO_BOLET_TP_04)

ZESCALA_BRILHO_MIN_TINTA_PO_04 - ZESCALA_BRILHO_MAX_TINTA_PO_04 (ZNORMA_BRILHO_BOLET_TP_04)
ZESCALA_BRILHO_MIN_TINTA_PO_04 - ZESCALA_BRILHO_MAX_TINTA_PO_04 (ZNORMA_BRILHO_BOLET_TP_04)
ZESCALA_BRILHO_MIN_TINTA_PO_04 - ZESCALA_BRILHO_MAX_TINTA_PO_04 (ZNORMA_BRILHO_BOLET_TP_04)
ZESCALA_BRILHO_MIN_TINTA_PO_04 - ZESCALA_BRILHO_MAX_TINTA_PO_04 (ZNORMA_BRILHO_BOLET_TP_04)
ZESCALA_BRILHO_MIN_TINTA_PO_04 - ZESCALA_BRILHO_MAX_TINTA_PO_04 (ZNORMA_BRILHO_BOLET_TP_04)
ZESCALA_BRILHO_MIN_TINTA_PO_04 - ZESCALA_BRILHO_MAX_TINTA_PO_04 (ZNORMA_BRILHO_BOLET_TP_04)
ZESCALA_BRILHO_MIN_TINTA_PO_04 - ZESCALA_BRILHO_MAX_TINTA_PO_04 (ZNORMA_BRILHO_BOLET_TP_04)
ZESCALA_BRILHO_MIN_TINTA_PO_04 - ZESCALA_BRILHO_MAX_TINTA_PO_04 (ZNORMA_BRILHO_BOLET_TP_04)
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(ZNORMA_BRILHO_BOLET_TP_04)
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(ZNORMA_BRILHO_BOLET_TP_04)
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(ZNORMA_BRILHO_BOLET_TP_04)
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ZESCALA_BRILHO_MIN_TINTA_PO_04 - ZESCALA_BRILHO_MAX_TINTA_PO_04 (ZNORMA_BRILHO_BOLET_TP_04)
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ZESCALA_BRILHO_MIN_TINTA_PO_04 - ZESCALA_BRILHO_MAX_TINTA_PO_04 (ZNORMA_BRILHO_BOLET_TP_04)
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Impact	Minimum ZIMPACT_BOLET_TP_03 ZIMPACTO_OBSERVAC_BOLAT_TP_04 (ZNORMA_IMPACTO_BOLET_TP_04)
	Minimum ZIMPACT_BOLET_TP_03 ZIMPACTO_OBSERVAC_BOLAT_TP_04 (ZNORMA_IMPACTO_BOLET_TP_04)
	Minimum ZIMPACT_BOLET_TP_03 ZIMPACTO_OBSERVAC_BOLAT_TP_04 (ZNORMA_IMPACTO_BOLET_TP_04)
	Minimum ZIMPACT_BOLET_TP_03 ZIMPACTO_OBSERVAC_BOLAT_TP_04 (ZNORMA_IMPACTO_BOLET_TP_04)

Minimum ZIMPACT_BOLET_TP_03
ZIMPACTO_OBSERVAC_BOLAT_TP_04
(ZNORMA_IMPACTO_BOLET_TP_04)
Minimum ZIMPACT_BOLET_TP_03
ZIMPACTO_OBSERVAC_BOLAT_TP_04
(ZNORMA_IMPACTO_BOLET_TP_04)
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ZIMPACTO_OBSERVAC_BOLAT_TP_04
(ZNORMA_IMPACTO_BOLET_TP_04)
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(ZNORMA_IMPACTO_BOLET_TP_04)
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Flexibility (Conic mandrel)	Maximum 1/8 in (ASTM D790) Maximum 1/8 in (ASTM D790)

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MEK Resistance	60 SECONDS WITHOUT CHANGE

NOTE:

There may be variations in the tone, brightness and spread of the film around the pattern presented. The presence of spots and craters is also permitted. This product may present variations in mechanical resistance (impact, adhesion and flexibility) within the batch and between batches. Mixing between different batches of paint can generate incompatibility that can be seen as a haze (visual reduction in gloss). Technical Quality Complaints involving the characteristics described above will be considered unfounded and without compensation coverage. There may be variations in the tone, brightness and spread of the film around the pattern presented. The presence of spots

and craters is also permitted. This product may present variations in mechanical resistance (impact, adhesion and flexibility) within the batch and between batches. Mixing between different batches of paint can generate incompatibility that can be seen as a haze (visual reduction in gloss). Technical Quality Complaints involving the characterist

CHEMICAL RESISTANCE CHARACTERISTICS

Test	Specification/Standard
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Natural Weathering Florida	12 months
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	12 months

NOTE:

In the chemical resistance tests, the substrate used was steel sheet treated with tricationic phosphate. Mechanical resistance tests were performed on degreased plain steel sheet under the curing conditions and coating specific to the product. Values may vary depending on the substrate used. In the chemical resistance tests, the substrate used was steel sheet treated with tricationic phosphate. Mechanical resistance tests were performed on degreased plain steel sheet under the curing conditions and coating specific to the product. Values may vary depending on the substrate used. In the chemical resistance tests, the substrate used was steel sheet treated with tricationic phosphate. Mechanical resistance tests were performed on degreased plain steel sheet under the curing conditions and coating specific to the product. Values may vary depending on the substrate used. In the chemical resistance tests, the substrate used was steel sheet treated with tricationic phosphate. Mechanical resistance tests were perform

SAFETY PRECAUTIONS

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Non-hazardous coating, no special transport required.
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NOTE

The information provided herein is based on our testing and experience and is intended to inform you about the product and its possible applications. The information provided in this bulletin is not intended to be complete, and the user assumes the risk of using the product for a purpose other than the specifications recommended in this bulletin without first obtaining our written confirmation of its suitability for the intended purpose. While we strive to ensure the accuracy of the information provided herein, we cannot control the quality or condition of the substrate, nor any other factors that affect the use and application of this paint. Therefore, unless we agree in writing to any condition that deviates from our recommendations, we accept no liability that may arise regarding the performance of this product. The information contained in this bulletin is subject to change without notice, based on our experience and policy of continuous development.

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