

Data Sheet



CLEARCOAT W-FAST

	Product Description	Clearcoat 2K with good application, very fast drying for use in automotive refinishing. Offers good weather resistance and is ideal for quick repairs. Recommended for general and partial painting and refinishing of motor vehicles.	
		Useful life 3 years	
	Performance	13 - 21 m ² /L 20 a 30 µm	
	Mixing Ratio	5 Parts of A 1 Part of B	
		Pot life 20 - 30 minutes	
	Hardener	Hardener W-FAST 5515	
	Thinner	Ambient temperature 25°C - Thinner 5870 intermediate. Ambient temperature 25°C High Quality - Thinner PU 5890	
		Dilution: 25%	
	Application Viscosity	14 – 18s CF4 25° C 77°F 17 – 21s DIN 4 25° C 77°F	
	Application Gun	1,2 – 1,5 mm	2 - 3 BAR / 30 - 45 PSI
	Evaporation at 25°C 77°F	5 - 10 minutes	
	Number of passes	2 a 3 pass	1 pass = 15 a 20 micra
	Drying at 10°C 50°F	Touch 15 minutes Handling 40 minutes Polishing 120 minutes	
	Drying at 25°C 77°F	Touch 10 minutes Handling 30 minutes Polishing 90 minutes	
	Drying at 60°C 140°F	Polishing 30 minutes	
	Shortwave infrared	30 minutes at 1 m	

- Perform a good degreasing to clean the part to be repainted
- Avoid excessive thicknesses
- Clean application equipment with acrylic/polyurethane thinners;
- It is recommended to polish within 24 hours;
- Use hardener and thinner as recommended;
- Always use the WEG product and complement set.

The technical information is the result of our experience. We guarantee the quality of the product, however, as the conditions of use are not under our control, we cannot assume any responsibility for the results obtained.