

W-CRIL SEV 625 PRO VARNISH RD CA-557

PRODUCT DESCRIPTION

Oven-cured acrylic varnish with high weathering resistance.

RECOMMENDED USE

Suitable for painting painted wheels.

CHARACTERISTICS

Color	Colorless.
Gloss	Ultra-Matte
VOC content	4.68 lb/gal
Volume Solids	NOT RELEVANT
Flash Point	31 °C
Shelf Life	12 months
Dry Film Thickness	1.4 mils - 1.6 mils
Theoretical Coverage	1 without dilution at a dry film thickness of 1.5 mils. Loss factors during application are not considered.
Specific Gravity	Min: 0.95 Max: 1.05 g/cm³
Viscosity	22 - 24" CF4
Supply Viscosity	25 - 30" CF4

DRYING

Drying	77 °F
Touch	Not relevant
Manipulation	Not relevant
Final	Not relevant

SURFACE PREPARATION

Standard Surface Preparation

The performance of this product is related to the degree of surface preparation. In case of doubts, for more information, consult WEG's Technical Department.

For more information, consult the WEG Coatings Technical Department.

Degreasing

Thoroughly degrease the part to be repainted; Avoid excessive thickness; Clean the application equipment with acrylic/polyurethane diluents.

APPLICATION PREPARATION

Mixing Ratio	MONOCOMPONENT
Thinner	ELECTROSTATIC DILUENT
Dilution	Consult WEG Tintas Technical Department.
Pot Life	Not relevant.

APPLICATION METHODS

Conventional Spray Gun	Conventional or Electrostatic Spray Gun.
Cleaning of the equipments:	ELECTROSTATIC DILUENT
Notes	It is considered good practice to periodically wash the spraying equipment during the day. The cleaning



frequency depends on the amount sprayed, temperature, and elapsed time, including all delays.

SAFETY PRECAUTIONS

Product developed for industrial use intended for handling by qualified professionals. Carefully read all information contained in the SDS of this product, available at: www.weg.net.

Store in a covered and well-ventilated place. Keep the container tightly closed and away from sources of heat or ignition.

Use only in well-ventilated areas, avoiding the accumulation of flammable vapors. Keep the product away from heat and sources of ignition.

Do not inhale mists/vapors/aerosols generated during handling and/or application. Use protective gloves/protective clothing/eye protection/face protection.

Empty containers and materials with paint residues must be disposed of according to current legislation. Take care of the environment.

NOTE

The information contained in this technical bulletin is based on the experience and knowledge acquired in the field by WEG's technical team.

In the event of using the product without prior consultation with WEG regarding its suitability for the purpose for which the customer intends to use it, the customer acknowledges that the use will be at their own exclusive responsibility, and WEG is not liable for the behavior, safety, suitability, or durability of the product.

Some information mentioned in this bulletin is only an estimate and may vary due to factors beyond the manufacturer's control. Therefore, WEG does not guarantee and assumes no responsibility for performance, efficiency, or any material or personal damages resulting from the incorrect use of the products in question or from the information contained in this Technical Bulletin.

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