

POLITHERM 20 SM ORANGE 21607 SM

PRODUCT: 13000034

DESCRIPTION / USES: Metallic parts coating for indoor use.

CHARACTERISTICS:

Resin:	Epoxy / polyester
Specific gravity:	1,72 ± 0,10 g/cm ³
Stability:	12 month (máx. 30°C)

APPLICATION CHARACTERISTICS:

Surface:	Ferrous and non-ferrous
Surface preparation:	Ferrous: Phosphatization Non-ferrous: Chromatization or phosphatization*
Cure conditions:	10 minutes at 200 °C**
Thickness:	60 – 80 µm
Application system:	Electrostatic gun

AFTER CURE CHARACTERISTICS***:

TEST	METHOD	SPECIFICATION
ADHESION	ASTM D 3359	GR0
GLOSS @ 60°	ASTM D 523	50 ± 5 UB
IMPACT (REVERSE)	ASTM 2794	Min. 50 kg X cm
FLEXIBILITY (CONIC MANDREL)	ASTM D 790 / ISO 178	Max. 3 mm

CHEMICAL RESISTANCE ***

Salt spray:	Min. 500 h (ASTM B117 – 73)
Humidity:	Min. 1000 h (35°C)

* For non-ferrous metals phosphatizing, please contact our technical service.

** After stabilization on correct temperature (metal temperature).

*** The tests were conducted on degreased steel panels in accordance with the cure and thickness specifications. The figures may be change, depending on the surface characteristics. For chemical resistance tests the panels were degreased and treated with tricationic phosphat.

IMPORTANT: If is not possible the use of the product according to the directions given above we ask you to contact our technical service.

STORAGE: Fresh, dry and covered place.