

Data Sheet



VINYL MATT BLACK ST

	Product description	Two-component, quick-drying Vinyl Primer. It has anti-corrosive properties and excellent adhesion. Used as an adhesion promoter for ferrous and non-ferrous metals. Indicated for painting general and partial retouching of motor vehicles.	
		Shelf life 3 years	
	VOC / Yield	684 g/l	8 - 15 m ² / L 15 - 25 µm
	Mixing Ratio	2 Parts A 1 Part B	
		Pot life 8 hour	
	Hardener	Hardener ST 8501	
	Thinner	Ready to use	
	Application viscosity	12 – 14s Cup F4 25°C 77°F	
	Spray gun	1,4 – 1,6 mm	1,5 – 2 BAR 20 - 30 PSI
	Flash Off 25°C 77°F	5 - 10 minutes	
	Number of coats	1 - 2 passes	Total = 15 - 25 µm
	Drying 10°C 50°F	Touch 5 minutes Handling 15 minutes Final 20 minutes	
	Drying 25°C 77°F	Touch 5 minutes Handling 15 minutes Final 20 minutes	
	Drying 60°C 140°F	Not Applicable	
	Infra-red Short wave	Not Applicable.	

- Make a good degreasing before to be repainted;
- Avoid excessive weights;
- Cleaning of application materials with acrylic / polyurethane thinner;
- Use hardener and thinner as recommended;
- Always use the set of WEG products and complements.