











W-MIX BASE COAT SM

PRODUCT INFORMATION: Polyester based product. W-MIX SM Line is a set of pigmented basecoats and a colorless binder for using with the Mixing Machine System. Available in a wide range of pigments, allowing the creation of countless smooth, metallic and pearl colors.

RECOMMENDED USE: Recommended for general, partial and touch ups paintings in automotive vehicles.

	Hardener	-	
	Mixing Ratio (Volume)	-	
	Dilution	Ready for use	
	Application Viscosity (25°C)	-	
	Mixture's Operating Life - Pot Life (25°C)	-	
	Equipment	Gravity feed spray gun/ Standard spray gun Air pressure: 40 to 50 psi Spray Nozzle: 1.3 to 1.4 mm	
	Application	Apply 3 to 5 passes with interval of 5 to 10 minutes. 15 to 20 microns total dry thickness.	
	Drying Time	Air: 20 to 30 minutes for clear coat application	Oven: -
	Sanding	-	
	Additivation	-	

CÓPY FOR INFORMATION

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TECHNICAL PROCEDURES:

Surface Preparation

Apply over W-MIX PRIMER W10 or other primer recommended by our technical/commercial team.

Proceed with sanding according to primer orientation's Technical Data Sheet.

If dots on the primer appears, use dust catch cloth.

Application Performance

Be sure that no sediment has been retained on the bottom of the package.

Respect maximum recommended dilution ratio. Excessive dilution of the paint may affect film formation, appearance and make it difficult to obtain the specified film thickness.

Pressure and size changing on the nozzles may be necessary to improve spraying properties. Before application, be sure that all equipment and its respective components are cleaned and in best conditions.

Drying time may vary according to temperature and thickness of the applied product.

Do not apply the product under adverse conditions as well as relative air humidity above 85%, because it might occur appearance and color changings. Do not apply the product on condensed surfaces.

SAFETY PRECAUTIONS:

Before handling this product, it is mandatory a careful reading of all information contained in the Material Safety and Data Sheet (MSDS) of the product.

Further information can be obtained by consulting the Technical Department by phone or e-mail specified in the end of this Data Sheet.

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