

## POLITHERM 96 WFQ R SM WHITE 60212 BR

PRODUCT: 15453133

### QUALICOAT P-1031

**DESCRIPTION / USES:** Coating for architectural aluminum and galvanized steel, suitable for outdoor use. Politherm 96 WQF Series is Qualicoat certified in Class 1, gloss category 3.

### CHARACTERISTICS:

<b>Resin:</b>	Polyester
<b>Specific gravity:</b>	1,53 ± 0,10 g/cm <sup>3</sup>
<b>Stability:</b>	12 months (max. 30°C)
<b>Note:</b>	Free of heavy metals and other substances provided for in Directive 2015/863 EU of 03/31/2015 (RoHS).

### APPLICATION CHARACTERISTICS:

<b>Surface:</b>	Aluminum, galvanized steel
<b>Surface preparation:</b>	Aluminum: Chromatisation or chrome free chromatisation Galvanized steel: Phosphatization (zinc or tricationic)
<b>Cure conditions:</b>	12 at 20 minutes at 200 °C* 10 at 15 minutes at 200 °C*
<b>Thickness:</b>	60 – 80 µm
<b>Application system:</b>	Electrostatic gun

### AFTER CURE CHARACTERISTICS:\*\*

TEST	METHOD	SPECIFICATION
ADHESION	WPS-3905, EN ISO 2409,	: Grade 0
GLOSS @ 60°	WPS-3854, EN ISO 2813	: Min 90 UB
IMPACT TEST (15,9mm diameter indenter)	WPS-4130, ASTM D 2794	: Min 50 kg.cm (4,90 Nm)
CUPPING TEST	WPS-3804, EN ISO 1520	: Min. 5 mm
INDENTATION	WPS-4899, EN ISO 2815	: Min. 80
BEND TEST (5 mm diameter cylinder)	WPS-4823, EN ISO 1519	: No cracking or detachment
FLEXIBILITY (conic mandrel)	WPS-4856	: Max 3 mm

### CHEMICAL RESISTANCE: \*\*

<b>Salt spray:</b>	: Min. 1000h (EN ISO 9227)
<b>Humidity:</b>	: Min. 1000h (EN ISO 6270)

\* After stabilization on correct temperature (metal temperature).

\*\* Chemical resistance tests were performed using chromatised aluminum panels. Mechanical strength tests were performed on degreased aluminum panels. Values may vary depending on the substrate and pre-treatment.

**IMPORTANT:** This coating, when properly applied and cured is suitable for the use of adhesives and sealants. However, because of the different products on the market, it requires prior testing by the user in order to select the adhesive and/or sealant appropriate.

If it is not possible the use of the product according to the directions given above we ask you to contact our technical service.

**STORAGE:** Fresh, dry and covered place.