



W-SELF 355

PRODUCT DESCRIPTION

Single-component epoxy shop primer, fast-drying. Provides good flexibility, hardness, and excellent applicability by filling (circulation) process.

RECOMMENDED USE

Indicated for internal coating of conventional steel maintenance systems of radiators, transformers, and generators.

CERTIFICATIONS AND APPROVALS

Complies with ABNT NBR 14274 standard- Determination of the compatibility of materials used in electrical equipment (mineral insulating oil for radiators).

When supplied to comply with the ROHS Directive (Restriction of Certain Hazardous Substances), this product includes the letter R in its nomenclature description.

PACKAGING

Single Component	4.76 US gal Package containing 4.76 US gal
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CHARACTERISTICS

VOC content	6.99 lb/gal
Volume Solids	27 ± 2% (N 1358)
Flash Point	31 °C
Shelf Life	24 months
Dry Film Thickness	0.8 mils - 1.0 mils
Dry Heat Resistance	Maximum temperature 311 °F. The product maintains its chemical properties up to a temperature of 311 °F, but from 140°F, color and gloss variations in the paint may occur.
Theoretical Coverage	1 without dilution at a dry film thickness of 0.9 mils. Loss factors during application are not considered.
Specific Gravity	Min: 1.12 Max: 1.22 g/cm³

DRYING

Drying

	50 °F	77 °F	95 °F
Touch	1 hour	50 min	30 min
Manipulation	3 hours	2 hours	90 min
Final	192 hours	168 hours	120 hours

SURFACE PREPARATION

Standard Surface Preparation

The performance of this product is related to the degree of surface preparation. In case of doubts, for more information, consult WEG's Technical Department.

The surface must be clean, dry, and free of any contaminants. Remove oils, greases, and fats according to SSPC-SP1 standard.

APPLICATION PREPARATION

Mixing	Homogenize the content of the container using mechanical or pneumatic stirring. Ensure no sediment remains at the bottom of the container.
Thinner	DILUENT SL 95
Dilution	Depending on the application method, dilute to a maximum of 5%.



Notes

The amount of Diluent may vary depending on the type of equipment used and environmental conditions during application. Only add Diluent after complete mixing of the other components. Do not dilute with solvents not allowed by local legislation, and do not exceed the indicated dilution percentage. Excessive dilution may affect film formation, appearance, and make it difficult to achieve the specified thickness.

APPLICATION METHODS

Conventional Spray Gun

Spray gun: JGA 502/3 Devilbiss or equivalent
Fluid nozzle: EX
Air cap: 704
Atomization pressure: 50 - 70 psi
Tank pressure: 10 - 30 psi.

Roller

Use a short-haired, seamless wool or synthetic roller for epoxy paints.
For application with brush and/or roller, it may be necessary to apply two or more coats to achieve a uniform layer and the recommended film thickness.

Brush

Recommended only for small area touch-ups or "stripe coat" (screws, nuts, weld beads, sharp corners, and touch-ups).
For application with brush and/or roller, it may be necessary to apply two or more coats to achieve a uniform layer and the recommended film thickness.

Cleaning of the equipments:

DILUENT SL 95

Notes

The data presented serves as a guide and similar equipment may be used.
Changes in pressures and nozzle sizes may be necessary to improve spraying characteristics. Purge the compressed air line to avoid paint contamination.
Before application, ensure that the equipment and respective components are clean and in optimal condition.
After mixing two-component products, if there are application stops and the pot life has been exceeded (paint shows variation in flow), it can no longer be re-thinned for later application.
Reinforce all sharp corners, gaps, and weld beads with a brush to avoid premature failures in these areas.
Clean all equipment immediately after use.

APPLICATION PERFORMANCE

For coatings applied in coastal areas exposed to sea spray, it is recommended to wash with fresh water between coats to remove deposited impurities.

Light colors may require more than one coat to achieve uniform coverage.

Do not apply the product after the pot life has been exceeded.

Must not be applied under adverse conditions, such as relative humidity (RH) above 85%, as color and appearance changes may occur.

For optimal application properties, the paint temperature must be between 69.8°F - 80.6°F before mixing and application.

We recommend painting only if the measured surface temperature is at least 5.4°F above the dew point.

Polyurethane systems (components A and B) are sensitive to relative humidity, which may cause defects in the dry film and reduction in pot life. After use, keep containers closed and protected.

Paintings performed with varying application methods on the same project may result in differences in gloss and final appearance.

Product not recommended for internal tank painting.

Small variations in color, appearance, and gloss (more noticeable in dark colors), as well as delayed curing and performance compromise, may occur during high humidity, rainy days, cold locations, or when parts dry outdoors.



SAFETY PRECAUTIONS

Product developed for industrial use intended for handling by qualified professionals. Carefully read all information contained in the SDS of this product, available at: www.weg.net.
Store in a covered and well-ventilated place. Keep the container tightly closed and away from sources of heat or ignition.
Use only in well-ventilated areas, avoiding the accumulation of flammable vapors. Keep the product away from heat and sources of ignition.
Do not inhale mists/vapors/aerosols generated during handling and/or application. Use protective gloves/protective clothing/eye protection/face protection.
Empty containers and materials with paint residues must be disposed of according to current legislation. Take care of the environment.

NOTE

The information contained in this technical bulletin is based on the experience and knowledge acquired in the field by WEG's technical team.
In the event of using the product without prior consultation with WEG regarding its suitability for the purpose for which the customer intends to use it, the customer acknowledges that the use will be at their own exclusive responsibility, and WEG is not liable for the behavior, safety, suitability, or durability of the product.
Some information mentioned in this bulletin is only an estimate and may vary due to factors beyond the manufacturer's control. Therefore, WEG does not guarantee and assumes no responsibility for performance, efficiency, or any material or personal damages resulting from the incorrect use of the products in question or from the information contained in this Technical Bulletin.
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