

## POLITHERM 30 NOBAC R SM BEIGE 20499 SM

**PRODUCT:** 15624480

**DESCRIPTION / USES:** Metallic parts coating for indoor use.  
Polyester powder coatings with good adhesion, flexibility, chemical resistance and yellowing. It has high physical resistance and good resistance to weathering in addition to antimicrobial properties according to JIS Z 2801.

**CHARACTERISTICS:**

**Resin:** Epoxy / polyester  
**Specific gravity:** 1,63 ± 0,10 g/cm<sup>3</sup>  
**Stability:** 12 months (máx. 30°C)  
**Observations:** Free of heavy metals and other substances provided for in Directive 2015/863 EU of 03/31/2015 (RoHS).

**APPLICATION CHARACTERISTICS:**

**Surface:** Ferrous and non-ferrous  
**Surface preparation:** Ferrous: Phosphatization  
 Non-ferrous: Chromatization or phosphatization\*  
**Cure conditions:** 10 minutes at 200 °C\*\*  
**Thickness:** 60 – 80 µm  
**Application system:** Electrostatic gun

**AFTER CURE CHARACTERISTICS\*\*\*:**

TEST	METHOD	SPECIFICATION
ADHESION	WPS-3905	GR0
GLOSS	WPS-3854	48 ± 5 UB
IMPACT (REVERSE)	WPS-4130	Min. 40 kg X cm
FLEXIBILITY (CONIC MANDREL)	WPS-4856	Max. 5 mm

**CHEMICAL RESISTANCE \*\*\***

**Salt spray:** Min. 500 h (ASTM B117 – 03)  
**Humidity:** Min. 1000 h (35°C)

\* For non-ferrous metals phosphatizing, please contact our technical service.

\*\* After stabilization on correct temperature (metal temperature).

\*\*\* The tests were conducted on degreased steel panels in accordance with the cure and thickness specifications. The figures may be change, depending on the surface characteristics. For chemical resistance tests the panels were degreased and treated with tricationic phosphat.

**IMPORTANT:** If is not possible the use of the product according to the directions given above we ask you to contact our technical service.

**STORAGE:** Fresh, dry and covered place.

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