# **Automation**

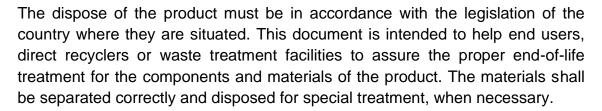
# **Product End-of-Life Instructions**

# THERMAL OVERLOAD RELAY RW27-1D





# **Purpose**



**Note 1:** The intent of this document is to provide guidance on the presence of materials and components at the product/family level, as required by the Directive 2012/19/EU, Waste Electrical and Electronic Equipment (WEEE).

**Note 2:** Products that comply with the WEEE are marked with a crossed-out wheeled bin symbol, as show beside, which indicates:

- The product cannot be disposed of in a municipal waste collection point;
- It should undergo a waste sorting process of electrical and electronic equipment and batteries;
- The horizontal bar below the wheeled bin indicates the device was placed on the market after August 13, 2005.

**Note 3:** Products of this range are in accordance with European RoHS Directive 2011/65/EU and Directive 2015/863.



## **Product overview**

**Product Range:** RW27-1D; two-pole and three-pole;

Setting current: 0.28 up to 32 A;

Rated insulation voltage Ui: 690 Vac/Vdc for main terminals and auxiliary

terminals;

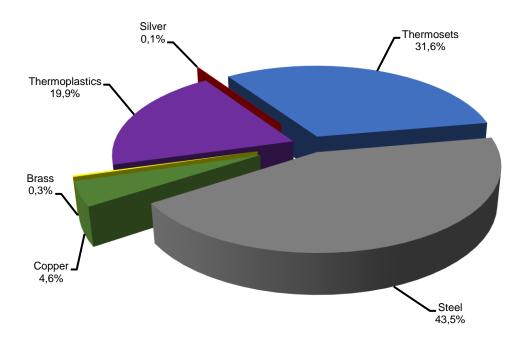
Rated operational frequency: 0 up to 400 Hz.

**Size (H x L x D) [mm]:** (71.5 x 83.5 x 45)

Weight [g]: Between 135 and 205 excluding packaging.

The analysis used for this product range is based on RW27-1D3-D125.

### Materials Used or Constituent Materials



The materials used in the product range and the corresponding weight are disposed below, in table 1. The information about the constituent materials is referring to model RW27-1D3-D125.



Table 1 – Materials and corresponding weight for referring product RW27-1D3-D125.

Material	Weight [g]
Steel	65.8
Copper	6.9
Brass	0.4
Silver	0.1
Thermoplastics	30.0
Thermosets	47.8
Ceramics	0.1

## **Caution:**

\* Plastic parts with brominated flame retardant are listed in Table 2. Recommendation: **special treatment.** 

Table 2 – Plastic parts with brominated flame retardant.

Components	Weight [g]
	7.90
	0.34
	0.55



Components	Weight [g]
	0.56
	0.13
	11.48
	0.24
	0.90
	0.35

# Recommended operation for the end-of-life:

Dismantle the product | Remove components | Recycle it!



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