

## Data Sheet



## TINTA LIQ W-FROTA PU FLEX

	<b>Product Description</b>	Recommended for painting tarpaulins and other flexible surfaces. Due to its versatility, it can also be used as a varnish for double-layer systems, even creating a metallic effect on flexible substrates. Another important characteristic is the protection and shine it provides to the substrate, making cleaning much easier. W-FROTA F50 Concentrate Line.		
		Shelf life: 3 years		
	<b>Application solids</b>	48 +/- 3%		
	<b>Mixing ratio</b>	3 Parts of A 1 Part of B		
		Pot life 2 hours		
	<b>Hardener</b>	Ambient Temperature 25°C - ENDURECEDOR W- FROTA 5516		
	<b>Thinner</b>	Ambient Temperature 25°C - THINNER PU 5033 High Temperature 30°C - THINNER PU 5035		
		Dilution: 20 - 30 %		
	<b>Application viscosity</b>	18 – 22s Cup FORD 4 25° C 77°F		
	<b>Application gun</b>	Gravity gun / Conventional	1,4 – 1,8 mm 2-3 BAR 40 – 50 PSI	
	<b>Evaporation of 25°C 77°F</b>	5 - 10 minutes		
	<b>Number of passes</b>	2 a 3 passes	1 passe = 20 a 30 µm	
	<b>Drying 10°C 50°F</b>	Touch 40 minutes	Handling 5 hours	Final 36 hours
	<b>Drying 25°C 77°F</b>	Touch 30 minutes	Handling 4 hours	Final 24 hours
	<b>Drying 60°C 140°F</b>	30 minutes		
	<b>Short-wave infrared</b>	30 minutes a 1 m.		

- Perform a thorough degreasing to clean the part before repainting;
- Avoid excessive thickness;
- Cleaning application equipment with acrylic/polyurethane thinners;
- Use hardener and thinner as recommended;
- Always use the complete range of WEG products and accessories;