



W-TERM HPD 36

CHARACTERISTICS

VOC content	3.93 lb/gal
Volume Solids	72 ± 2% (ISO 3233)
Shelf Life	24 months

DRYING

Drying	50 °F	77 °F	95 °F
	Touch	7 hours	5 hours
Manipulation	15 hours	8 hours	6 hours
Final	240 hours	168 hours	168 hours

Recoat Drying	50 °F	77 °F	95 °F
	Minimum	15 hours	8 hours
Maximum	5 days	3 days	3 days

SURFACE PREPARATION

Standard Surface Preparation

The performance of this product is related to the degree of surface preparation. In case of doubts, for more information, consult WEG's Technical Department.

APPLICATION PREPARATION

Thinner	EPOXY DILUENT 3005
Dilution	Depending on the application method, dilute to a maximum of 5%.
Pot Life	2 h The shelf life of the mixture is reduced as the ambient temperature increases. The pot-life test of the mixture is carried out according to ABNT NBR 15742; however, different volumes of paint prepared at once, combined with varying ambient and paint temperatures, will affect the mixture's shelf life, potentially resulting in outcomes different from those stated in this technical bulletin.

APPLICATION METHODS

Cleaning of the equipments:	EPOXY DILUENT 3005
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