

## W-TERM ECO CLEAN

### PRODUCT DESCRIPTION

High-performance two-component aliphatic acrylic polyurethane finish with fungicidal action. Good applicability, easy cleaning, good coverage, low spatter, excellent weathering resistance, and reduces internal temperatures when applied on roofs and ceilings.

### RECOMMENDED USE

Indicated for painting metal roofs and coverings, with decoration of external surfaces.

### CERTIFICATIONS AND APPROVALS

When supplied to comply with the ROHS Directive (Restriction of Certain Hazardous Substances), this product includes the letter R in its nomenclature description.

### PACKAGING

|                    |                                                             |
|--------------------|-------------------------------------------------------------|
| <b>Component A</b> | 3.6L Package containing 3L<br>20L Package containing 16.65L |
| <b>Component B</b> | 0.9L Package containing 0.6L<br>4L Package containing 3.35L |

### CHARACTERISTICS

|                             |                                                                                                                                                                             |
|-----------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Color</b>                | According to customer standard.<br>RAL and Munsell chart.                                                                                                                   |
| <b>Gloss</b>                | Gloss                                                                                                                                                                       |
| <b>Volume Solids</b>        | 54 ± 5% (ISO 3233)                                                                                                                                                          |
| <b>Shelf Life</b>           | 24 months                                                                                                                                                                   |
| <b>Dry Film Thickness</b>   | 60 µm - 80 µm                                                                                                                                                               |
| <b>Dry Heat Resistance</b>  | Maximum temperature 90 °C.<br>The product maintains its chemical properties up to a temperature of 90 °C, but from 60°C, color and gloss variations in the paint may occur. |
| <b>Theoretical Coverage</b> | 7,71 m <sup>2</sup> /l without dilution at a dry film thickness of 70 µm.<br>Loss factors during application are not considered.                                            |

### DRYING

|                        |              |              |              |
|------------------------|--------------|--------------|--------------|
| <b>Drying</b>          |              |              |              |
|                        | <b>10 °C</b> | <b>25 °C</b> | <b>35 °C</b> |
| <b>Touch</b>           | 2 hours      | 1 hour       | 25 min       |
| <b>Manipulation</b>    | 16 hours     | 8 hours      | 6 hours      |
| <b>Final</b>           | 168 hours    | 168 hours    | 168 hours    |
| <b>Recoat Drying</b>   |              |              |              |
|                        | <b>25 °C</b> |              |              |
| <b>Not recommended</b> | -            |              |              |

### SURFACE PREPARATION

#### Standard Surface Preparation

The performance of this product is related to the degree of surface preparation. In case of doubts, for more information, consult WEG's Technical Department.

The surface must be clean, dry, and free of any contaminants. Remove oils, greases, and fats according to SSPC-SP1 standard.

#### Over Primer

The product must be applied over a specific primer. The primer must be clean, dry, and free of contaminants. The topcoat must be applied within the primer recoat interval. Consult the primer technical bulletin for correct application.

The product can be applied over a specific primer in order to form an appropriate coating system.

#### Over Aged Coating

It is recommended to test the paint on a small area to check compatibility and ensure aged paint is well adhered. Loose or poorly adhered paints must be removed. Repainting should be done only on well-preserved surfaces.

Remove all contaminants from the existing paint. Areas where the film is not adhered must be removed with light blasting grade Sa 1 (brush off) or according to SSPC-SP7, ISO 8501-1 visual standard. Corrosion points, worn, or damaged areas must be prepared by commercial abrasive blasting grade Sa 2, ISO 8501-1 standard or SSPC-SP6/NACE No.3, SSPC-VIS 1 standard. If not possible, use rotary-mechanical tools according to SSPC-SP 11.

### APPLICATION PREPARATION

|                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|-----------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Mixing</b>         | Homogenize the content of each component using mechanical or pneumatic stirring (A and B). Ensure no sediment remains at the bottom of the container. Add component B to component A in the indicated mixing ratio under stirring until completely homogenized, respecting the mixing ratio.                                                                                                                                                                                                                  |
| <b>Mixing Ratio</b>   | By volume: 5 A x 1 B.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| <b>Thinner</b>        | PU DILUENT 5003                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| <b>Dilution</b>       | Depending on the application method, dilute to a maximum of 5%.                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| <b>Notes</b>          | <p>The amount of Diluent may vary depending on the type of equipment used and environmental conditions during application. Only add Diluent after complete mixing of the other components. Do not dilute with solvents not allowed by local legislation, and do not exceed the indicated dilution percentage. Excessive dilution may affect film formation, appearance, and make it difficult to achieve the specified thickness.</p> <p>Only add the diluent after completely mixing components A and B.</p> |
| <b>Pot Life</b>       | <p>4 h</p> <p>The shelf life of the mixture is reduced as the ambient temperature increases.</p> <p>The pot-life test of the mixture is carried out according to ABNT NBR 15742; however, different volumes of paint prepared at once, combined with varying ambient and paint temperatures, will affect the mixture's shelf life, potentially resulting in outcomes different from those stated in this technical bulletin.</p>                                                                              |
| <b>Induction Time</b> | <p>No induction time required.</p> <p>In very hot locations, we recommend consulting WEG's Technical Department.</p>                                                                                                                                                                                                                                                                                                                                                                                          |

### APPLICATION METHODS

|                               |                                                                                                                                                                                                                                                                  |
|-------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Conventional Spray Gun</b> | <p>Spray gun: JGA 502/3 Devilbiss or equivalent</p> <p>Fluid nozzle: EX</p> <p>Air cap: 704</p> <p>Atomization pressure: 60 - 65 psi</p> <p>Tank pressure: 10 - 20 psi.</p>                                                                                      |
| <b>Airless Spray Gun</b>      | <p>Airless: Use minimum pump 60:1</p> <p>Fluid pressure: 1200 - 2200 psi</p> <p>Hose: 1/4" internal diameter</p> <p>Nozzle: 0.015- 0.021".</p>                                                                                                                   |
| <b>Roller</b>                 | <p>For roller application, it is recommended to apply a white primer beforehand to ensure better coverage and uniformity.</p> <p>For the application of the white primer (adhesion promoter), it is recommended to consult WEG Paints# technical department.</p> |



|                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Brush</b>                       | Use a brush 75 to 100 mm wide for larger surfaces and 25 to 38 mm for touch-ups.<br>For the application of the white primer (adhesion promoter), it is recommended to consult WEG Paints# technical department.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| <b>Cleaning of the equipments:</b> | PU DILUENT 5003                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| <b>Notes</b>                       | <p>The data presented serves as a guide and similar equipment may be used.</p> <p>Changes in pressures and nozzle sizes may be necessary to improve spraying characteristics. Purge the compressed air line to avoid paint contamination.</p> <p>Before application, ensure that the equipment and respective components are clean and in optimal condition.</p> <p>After mixing two-component products, if there are application stops and the pot life has been exceeded (paint shows variation in flow), it can no longer be re-thinned for later application.</p> <p>In spray application, overlap each gun pass by 50%, finishing with a cross pass. This technique avoids uncovered or unprotected areas and ensures proper aesthetic finish.</p> <p>Reinforce all sharp corners, gaps, and weld beads with a brush to avoid premature failures in these areas.</p> |

## APPLICATION PERFORMANCE

For coatings applied in coastal areas exposed to sea spray, it is recommended to wash with fresh water between coats to remove deposited impurities.

To achieve maximum product efficiency, periodic maintenance is required, carrying out washing with low-pressure water.

Do not apply the product after the pot life has been exceeded.

For optimal application properties, the paint temperature should be between 21°C and 27°C before mixing and application.

Before application, observe weather conditions: there must be no threat of rain or drizzle. Surface temperature must be at least 3°C above the dew point, and relative humidity should not exceed 85%. Adverse conditions may cause color variations and other characteristics. Consult WEG Technical Department.

Painting is recommended only if surface temperature is at least 3°C above the dew point.

Substrate temperature, climatic and environmental conditions during application and curing, as well as applied film thickness, may affect drying time.

Polyurethane systems (components A and B) are sensitive to relative humidity, which may cause defects in the dry film and reduction in pot life. After use, keep containers closed and protected.

Paintings performed with varying application methods on the same project may result in differences in gloss and final appearance.

Application on surfaces with temperatures above 35°C is not recommended, as it may affect product performance.

Small variations in color, appearance, and gloss (more noticeable in dark colors), as well as delayed curing and performance compromise, may occur during high humidity, rainy days, cold locations, or when parts dry outdoors.

Under adverse weather conditions in indoor and/or outdoor environments with high relative humidity, rain or drizzle, low or very low temperatures, and excessively high temperatures, variations in color and other product characteristics may occur. Please consult WEG#s Technical Department for more information.

## SYSTEM COMPATIBILITY AND MAINTENANCE REPAINTING

The primer repainting interval must be respected for the application of the topcoat. If the maximum interval indicated is exceeded, manual/mechanical sanding with sandpaper to remove gloss is necessary. The primer surface must be dry and free of contaminants.

Repainting the W-Term Eco Clean material is not recommended, as it may compromise the performance and original properties of the system.



**SAFETY PRECAUTIONS**

Product developed for industrial use intended for handling by qualified professionals. Carefully read all information contained in the SDS of this product, available at: [www.weg.net](http://www.weg.net).  
Store in a covered and well-ventilated place. Keep the container tightly closed and away from sources of heat or ignition.  
Use only in well-ventilated areas, avoiding the accumulation of flammable vapors. Keep the product away from heat and sources of ignition.  
Do not inhale mists/vapors/aerosols generated during handling and/or application. Use protective gloves/protective clothing/eye protection/face protection.  
Empty containers and materials with paint residues must be disposed of according to current legislation. Take care of the environment.

**NOTE**

The information contained in this technical bulletin is based on the experience and knowledge acquired in the field by WEG's technical team.  
In the event of using the product without prior consultation with WEG regarding its suitability for the purpose for which the customer intends to use it, the customer acknowledges that the use will be at their own exclusive responsibility, and WEG is not liable for the behavior, safety, suitability, or durability of the product.  
Some information mentioned in this bulletin is only an estimate and may vary due to factors beyond the manufacturer's control. Therefore, WEG does not guarantee and assumes no responsibility for performance, efficiency, or any material or personal damages resulting from the incorrect use of the products in question or from the information contained in this Technical Bulletin.  
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