

## POLITHERM 22 SM ORANGE 25011 SB

**PRODUCT:** 10766823

**DESCRIPTION / USES:** Metallic parts coating for indoor use.

### CHARACTERISTICS:

|                          |                               |
|--------------------------|-------------------------------|
| <b>Resin:</b>            | Epoxy / polyester             |
| <b>Specific gravity:</b> | 1,73 ± 0,10 g/cm <sup>3</sup> |
| <b>Stability:</b>        | 6 month (máx. 30°C)           |

### APPLICATION CHARACTERISTICS:

|                             |                                                                             |
|-----------------------------|-----------------------------------------------------------------------------|
| <b>Surface:</b>             | Ferrous and non-ferrous                                                     |
| <b>Surface preparation:</b> | Ferrous: Phosphatization<br>Non-ferrous: Chromatization or phosphatization* |
| <b>Cure conditions:</b>     | 5 minutes at 170 °C**                                                       |
| <b>Thickness:</b>           | 60 – 80 µm                                                                  |
| <b>Application system:</b>  | Electrostatic gun                                                           |

### AFTER CURE CHARACTERISTICS\*\*\*:

| TEST                        | METHOD   | SPECIFICATION   |
|-----------------------------|----------|-----------------|
| ADHESION                    | WPS-3905 | GR0             |
| GLOSS                       | WPS-3854 | 75 ± 5 UB       |
| IMPACT (REVERSE)            | WPS-4130 | Min. 50 kg X cm |
| FLEXIBILITY (CONIC MANDREL) | WPS-4856 | Max. 3 mm       |

### CHEMICAL RESISTANCE \*\*\*

|                    |                             |
|--------------------|-----------------------------|
| <b>Salt spray:</b> | Min. 500 h (ASTM B117 – 73) |
| <b>Humidity:</b>   | Min. 1000 h (35°C)          |

\* For non-ferrous metals phosphatizing, please contact our technical service.

\*\* After stabilization on correct temperature (metal temperature).

\*\*\* The tests were conducted on degreased steel panels in accordance with the cure and thickness specifications. The figures may be change, depending on the surface characteristics. For chemical resistance tests the panels were degreased and treated with tricationic phosphat.

**IMPORTANT:** If is not possible the use of the product according to the directions given above we ask you to contact our technical service.

**STORAGE:** Fresh, dry and covered place.