



W-THANE PRIMER ENCHIMENTO

PRODUCT DESCRIPTION:	Two-component modified polyester primer, with excellent filling properties on damaged surfaces, good protection, drying and good adhesion on fiber and carbon steel. Primer with excellent sandability.
RECOMMENDED USES:	Excellent primer to paint pay phones, freight carriers and bus bodies, in the fiber and carbon steel parts, providing good filling. It can be applied to nitrocellulose and polyester putty.
CERTIFICATIONS AND APPROVAL:	This product, when supplied to comply with the RoHs Directive (Restriction of Certain Hazardous Substances) has the letter R in its description.

PACKAGING:	Component	Content	Package	Unit of measurement
	Component A	0.76 4.23	0.95 5.28	GAL
	Component B	0.19 1.06	0.24 1.32	GAL

CHARACTERISTICS:	Color:	White
	Gloss:	Ultra matte 0 – 15 UB
	Volume solid:	50 ± 5% (ISO 3233).
	Shelf-Life (77°F):	12 months
	Thickness per coat (dry):	3,93 mils – 5,90 mils(Sanding) and 80 - 100 #m (3.15 - 3.94 mils) (Filling).
	Theoretical coverage:	521.60 ft ² /gal without dilution in the thickness of 1.38 mils dry. Without considering loss factors in application.
	Resistance to dry heat:	Maximum temperature 194 °F Organic coatings can undergo alterations of color, gloss and adherence when exposed to temperatures exceeding 194 °F
	Drying:	
		77 °F
	Touch:	40 minutes
	Handling:	6 hours
	Final:	168 hours

SURFACE PREPARATION The performance of this product depends on the degree of surface preparation.

The surface must be clean and free of any contaminants. Completely remove oils, greases and fats, as described in the SSPC-SP 1 standard.

The accumulated dirt must be removed using a dry brush, clean and dry cloth, compressed air blow, vacuum cleaner and/or with the combination of such items, and the soluble salts must be removed through wash with a great quantity of fresh water, preferably with low pressure (up to 5,000 psi) according to SSPC-SP 12/NACE No. 5.

Surface treatment by Degreasing with solvents

Completely remove oil from the surface with clean cloths soaked in cleaning solvent according to SSPC SP1. Whenever cleaning a surface with cloths, replace them to avoid saturation. Do not use cotton waste or colored cloths.

Refinishing of surfaces with aged coating in good conservation conditions

In cases where the aged coating has good adhesion to the substrate, we recommend superficial sanding to break the gloss, followed by the cleaning of the dust and residues of the sanding in order to provide better adhesion between the coats.

For further information, consult WEG Technical Department.

PREPARATION FOR APPLICATION

Mixture

Mix the contents of the component A package with a spatula. Ensure that no sediment remains on the bottom of the package. Add component B to component A respecting the mixing ratio. Mix perfectly with the spatula. Add the diluent only after the mixture of the two components is homogeneous.

Diluent

Pot life of the mixture (77°C)

4 h

In hot areas, we recommend consulting WEG Technical Department.

APPLICATION FORMS

The data below is a guide, and similar equipment may be used.

Changes in nozzle sizes and pressures may be necessary to improve spraying characteristics.

Before application, check if the equipment and its components are clean and in best condition.

Purge the compressed air line to prevent contamination of the coating.

After mixing two-component products, if there are stops in the application, and pot life is exceeded (the coating shows variation in fluidity) it can no longer be diluted for further application.

Recoat all sharp edges, cracks and weld beads with a brush to prevent premature failures in these areas.

Brush:

Only recommended for touch up small areas or stripe coat (screws, nuts, weld and sharp edges). Use a brush 75 to 100 mm wide for larger surfaces and 25 to 38 mm for touch up.

Roller:

Only recommended for small areas or retouching. Use a thin nap, seamless sheepskin or microfiber roller for epoxy coatings.

NOTE: For application by cutting it may be necessary to apply two or more passes to obtain a uniform layer according to the film thickness recommended by others.

Cleaning the equipment:

Pu diluent 5022

Do not leave material in the hoses, spray guns and equipment used in the spraying. Thoroughly wash all equipment used.

NOTE:



PERFORMANCE IN THE APPLICATION

For a good performance of the product, we recommend following the directions below:

In paintings carried out in front of the sea, if exposed to sea air, we recommend to wash with fresh water between coats eliminating settled impurities.

We recommend coating only if the surface temperature is at least 3°C (37,4°F) above the dew point temperature.

Variations in color, aspect and gloss (more noticeable in dark colors) may occur, as well as delay in curing and low coating performance, when applied during periods of high air relative humidity, rainy days, low temperatures or drying the coating outdoor.

The temperature of the substrate, the weather and environmental conditions during the application and during the curing of the product, and the thickness of the coat may interfere in the product drying time.

For better application properties, the coating temperature should be between 21°C - 27 °C (69.8°F - 80.6 °F) prior to the mixing and application.

It should not be applied under adverse conditions, such as air relative humidity (RH) above 85%, as changes in color and appearance may occur.

In coatings with variation in application method in the same job, the final aspect and gloss of the painted surfaces may show differences.

Refinishing is not recommended; only retouching where necessary.

For further information, consult WEG Technical Department.

COMPATIBILITY OF SYSTEMS AND MAINTENANCE REFINISHING

The primer overcoating interval should be respected before applying the topcoat. If the maximum recommended overcoating interval is exceeded, manual/mechanical sanding is necessary to break the gloss. The primer surface must be dry and free of any contaminants.

For further information, consult WEG Technical Department.

SAFETY PRECAUTIONS

Product developed for industrial use intended for handling by qualified professionals. Please read carefully all the information contained in the MSDS of this product, available at: www.weg.net. Store in a covered, well-ventilated area. Keep the container tightly closed and away from sources of heat or ignition.

Use only in well-ventilated areas avoiding the accumulation of flammable vapors. Keep the product away from heat and sources of ignition.

Do not inhale mists / vapors / aerosols generated during handling and / or application.

Wear protective gloves / protective clothing / eye protection / face protection.

Avoid release this product and its packaging, as well as materials used during handling and application in the environment.

NOTE:

The information contained in this technical datasheet is based upon the experience and knowledge acquired in the field by the technical team of WEG.

If using the product without previous inquiry to WEG Coating concerning its suitability for the customer's intended purpose, the customer is aware that the use shall be its exclusive responsibility, WEG not being responsible for behavior, safety, suitability or durability of the product.

Some information contained in this datasheet are estimated, and can undergo variances arising from factors outside the manufacturer's control. Thus, WEG does not guarantee and does not assume any responsibility regarding the yield, performance or any other material or personal damage resulting from the incorrect use of the products concerned or the information contained in this Technical datasheet.

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