

# Technical Data Sheet



## PLASTIC ADHESIVE ST

	<b>Product Description</b>	Product based on polyester resin developed to correct surface defects, replacing quick putty and putty plastic in a single product. It is a product with high concentration of titanium dioxide providing softer sanding and white color. It is a product with a high solids content, easy to apply and excellent sandability. Recommended for correcting imperfections on metal surfaces automotive, and also to correct defects in wood, marble and granite.	
		Useful life 9 months	
	<b>Mixing Ratio</b>	20 drops of hardener for 100 grams of plastic adhesive. Homogenize the product while still in the packaging, remove the necessary amount to be used and add the catalyst, mixing well until obtaining a homogeneous mixture between the two.	
	<b>Hardener</b>	MEK peroxide (liquid).	
	<b>Application Viscosity</b>	N/A	
	<b>Application</b>	Apply the product with the help of celluloid, in thin layers until the defect is corrected.	
	<b>Catalyzed product useful life 25°C 77°F</b>	5 - 8 minutes	
	<b>Number of Coats</b>	1 – 3 pass	1 pass: 80 a 120 µm
	<b>Drying 10°C 50°F</b> <b>Drying 25°C 77°F</b>	Touch 20 minutes Handling 40 minutes Sanding 80 minutes	Touch 15 minutes Handling 30 minutes Sanding 60 minutes
<b>Start sanding with 80 grit sandpaper and finish with 150 and 220 grit sandpaper.</b>			

- Carry out a degreased good of the pieza to be repainted
- Avoid excessive thicknesses
- Cleaning of application tools with acrylic / polyurethane thinners;
- Necessary application of Wash-primer for better product adhesion and anti-corrosion protection;
- Always use the set of WEG products and complements.