

POLITHERM 22 R MT ROYAL BEIGE 84.105.00014-3 20538 MA

PRODUCT: 14342779

DESCRIPTION / USES: Metallic parts coating for indoor use.

CHARACTERISTICS:

| | |
|--------------------------|---|
| Resin: | Epoxy / polyester |
| Specific gravity: | 1,45 ± 0,10 g/cm ³ |
| Stability: | 06 month (máx. 30°C) |
| Observations: | Free of heavy metals according to the RoHS Directive 2011/65/UE of 08/06/2011 |

APPLICATION CHARACTERISTICS:

| | |
|-----------------------------|---|
| Surface: | Ferrous and non-ferrous |
| Surface preparation: | Ferrous: Phosphatization Non-ferrous: Chromatization or phosphatization* |
| Cure conditions: | 10 minutes at 160 °C** |
| Thickness: | 80 – 100 µm |
| Application system: | Electrostatic gun |

AFTER CURE CHARACTERISTICS***:

| TEST | METHOD | SPECIFICATION |
|-----------------------------|----------|-----------------|
| ADHESION | WPS-3905 | GR0 |
| GLOSS | WPS-3854 | Visual Std. |
| IMPACT (REVERSE) | WPS-4130 | Min. 40 kg X cm |
| FLEXIBILITY (CONIC MANDREL) | WPS-4856 | Max. 5 mm |

CHEMICAL RESISTANCE ***

| | |
|--------------------|-----------------------------|
| Salt spray: | Min. 500 h (ASTM B117 – 03) |
| Humidity: | Min. 1000 h (35°C) |

* For non-ferrous metals phosphatizing, please contact our technical service.

** After stabilization on correct temperature (metal temperature).

*** The tests were conducted on degreased steel panels in accordance with the cure and thickness specifications. The figures may be change, depending on the surface characteristics. For chemical resistance tests the panels were degreased and treated with tricationic phosphat.

IMPORTANT: If is not possible the use of the product according to the directions given above we ask you to contact our technical service.

STORAGE: Fresh, dry and covered place.