

W-LACK CVA 13

PRODUCT DESCRIPTION

Nitrocellulose and conventional alkyd resin topcoat. Extra-fast drying with good adhesion and flexibility.

RECOMMENDED USE

Excellent finish for painting machinery, parts, and equipment where drying speed is critical.

CERTIFICATIONS AND APPROVALS

When supplied to comply with the ROHS Directive (Restriction of Certain Hazardous Substances), this product includes the letter R in its nomenclature description.

PACKAGING

Single Component

3.6L Package containing 3.6L
20L Package containing 20L

CHARACTERISTICS

Color	RAL, Munsell, or according to the customer's standard.
Gloss	Gloss (>80 UB) W-LACK CVA 131 Semi-gloss (60 - 80 UB) W-LACK CVA 132 Semi-matte (30 - 60 UB) W-LACK CVA 133 Matte (15 - 30 UB) W-LACK CVA 134 Ultra-matte (0 - 15 UB) W-LACK CVA 135
Volume Solids	28 ± 5% (ISO 3233)
Shelf Life	12 months
Dry Film Thickness	30 µm - 40 µm
Dry Heat Resistance	Maximum temperature 60 °C. The product maintains its chemical properties up to a temperature of 60 °C, but from 60°C, color and gloss variations in the paint may occur.

DRYING

Drying

25 °C

Touch	30 min
Manipulation	4 hours
Final	72 hours

Recoat Drying

25 °C

Minimum	5 hours
Maximum	24 hours

SURFACE PREPARATION

Standard Surface Preparation

The performance of this product is related to the degree of surface preparation. In case of doubts, for more information, consult WEG's Technical Department.

The surface must be clean, dry, and free of any contaminants. Remove oils, greases, and fats according to SSPC-SP1 standard.

Product designed to promote drying and curing specifically of the PRIMER ST W-10. Product with high moisture absorption. It should only be opened at the time of use and closed immediately afterwards. If this recommendation is not followed, the product may solidify. Use is exclusive to qualified and properly trained professionals.

Over Primer

NOTE: Respect the product's recoat interval for the application of the subsequent coat. If the maximum indicated recoat interval is exceeded, it is necessary to perform a light manual or mechanical sanding to break the gloss of the previous coat, followed by cleaning off dust and

sanding residues to ensure better adhesion between paint coats.

APPLICATION PREPARATION

Mixing	Homogenize the content of the container using mechanical or pneumatic stirring. Ensure no sediment remains at the bottom of the container.
Thinner	DILUENT 1001
Dilution	Depending on the application method, dilute to a maximum of 25%.
Notes	The amount of Diluent may vary depending on the type of equipment used and environmental conditions during application. Only add Diluent after complete mixing of the other components. Do not dilute with solvents not allowed by local legislation, and do not exceed the indicated dilution percentage. Excessive dilution may affect film formation, appearance, and make it difficult to achieve the specified thickness.
Pot Life	Not relevant.

APPLICATION METHODS

Conventional Spray Gun	Spray gun: JGA 502/3 Devilbiss or equivalent Fluid nozzle: EX Air cap: 704 Atomization pressure: 50 - 70 psi Tank pressure: 10 - 20 psi.
Airless Spray Gun	Airless: Use minimum pump 60:1 Fluid pressure: 1200 - 2200 psi Hose: 1/4" inner diameter Nozzle: 0.013" - 0.017".
Brush	Recommended only for small area touch-ups or "stripe coat" (screws, nuts, weld beads, sharp corners, and touch-ups).
Cleaning of the equipments:	DILUENT 1001
Notes	Changes in pressures and nozzle sizes may be necessary to improve spraying characteristics. Purge the compressed air line to avoid paint contamination. Before application, ensure that the equipment and respective components are clean and in optimal condition. In spray application, overlap each gun pass by 50%, finishing with a cross pass. This technique avoids uncovered or unprotected areas and ensures proper aesthetic finish. Reinforce all sharp corners, gaps, and weld beads with a brush to avoid premature failures in these areas. Clean all equipment immediately after use. Do not leave material in hoses, guns, or equipment used for spraying. Thoroughly wash all used equipment. It is considered good practice to periodically wash the spraying equipment during the day. The cleaning frequency depends on the amount sprayed, temperature, and elapsed time, including all delays.

APPLICATION PERFORMANCE

For coatings applied in coastal areas exposed to sea spray, it is recommended to wash with fresh water between coats to remove deposited impurities.

Light colors may require more than one coat to achieve uniform coverage.

For optimal application properties, the paint temperature should be between 21°C and 27°C before mixing and application.

Before application, observe weather conditions: there must be no threat of rain or drizzle. Surface temperature must be at least 3°C above the dew point, and relative humidity should not exceed 85%. Adverse conditions may cause color variations and other characteristics. Consult WEG



Technical Department.

Painting is recommended only if surface temperature is at least 3°C above the dew point.

Substrate temperature, climatic and environmental conditions during application and curing, as well as applied film thickness, may affect drying time.

The theoretical yield is calculated based on the volume solids without thinning and does not include losses due to roughness, part geometry, application methods, application conditions, inadequate thickness, or applicator techniques.

Paintings performed with varying application methods on the same project may result in differences in gloss and final appearance.

Small variations in color, appearance, and gloss (more noticeable in dark colors), as well as delayed curing and performance compromise, may occur during high humidity, rainy days, cold locations, or when parts dry outdoors.

Under adverse weather conditions in indoor and/or outdoor environments with high relative humidity, rain or drizzle, low or very low temperatures, and excessively high temperatures, variations in color and other product characteristics may occur. Please consult WEG's Technical Department for more information.

SAFETY PRECAUTIONS

Product developed for industrial use intended for handling by qualified professionals. Carefully read all information contained in the SDS of this product, available at: www.weg.net.

Store in a covered and well-ventilated place. Keep the container tightly closed and away from sources of heat or ignition.

Use only in well-ventilated areas, avoiding the accumulation of flammable vapors. Keep the product away from heat and sources of ignition.

Do not inhale mists/vapors/aerosols generated during handling and/or application. Use protective gloves/protective clothing/eye protection/face protection.

Empty containers and materials with paint residues must be disposed of according to current legislation. Take care of the environment.

NOTE

The information contained in this technical bulletin is based on the experience and knowledge acquired in the field by WEG's technical team.

In the event of using the product without prior consultation with WEG regarding its suitability for the purpose for which the customer intends to use it, the customer acknowledges that the use will be at their own exclusive responsibility, and WEG is not liable for the behavior, safety, suitability, or durability of the product.

Some information mentioned in this bulletin is only an estimate and may vary due to factors beyond the manufacturer's control. Therefore, WEG does not guarantee and assumes no responsibility for performance, efficiency, or any material or personal damages resulting from the incorrect use of the products in question or from the information contained in this Technical Bulletin.

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