

W-LACK PRIMER CROMATO

PRODUCT DESCRIPTION: High-performance phenolated alkyd resin-based primer with regular drying. It has zinc chromate corrosion inhibiting pigments.

RECOMMENDED USES: Excellent primer to protect carbon steel in machinery, equipment and metal structures exposed to normal and slightly aggressive environments.

CERTIFICATIONS AND APPROVAL: This product, when supplied to comply with the RoHs Directive (Restriction of Certain Hazardous Substances) has the letter R in its description.

| PACKAGING: | Component | Content | Package | Unit of measurement |
|------------|-----------|---------------|-----------|---------------------|
| | | Monocomponent | 3,6 20 | 3,6 20 |

| | | |
|-------------------------|----------------------------------|---|
| CHARACTERISTICS: | Color: | Green, Red oxide |
| | Gloss: | Ultra matte 0 – 15 UB |
| | Volume solid: | 40 ± 5% (ISO 3233). |
| | Expiry Date: | 12 months. |
| | Thickness per coat (dry): | 30 µm – 40 µm |
| | Theoretical coverage: | 11,4 m ² /l without dilution in the thickness of 35 µm dry. Without considering the loss factors in the application. |
| | Resistance to dry heat: | Maximum temperature 60 °C Organic coatings can undergo alterations of color, gloss and adherence when exposed to temperatures exceeding 60 °C |
| | Drying: | |
| | | 25°C |
| | Touch: | 1 hour |
| | Handling: | 11 hours |
| | Final: | 72 hours |
| | Repainting | |
| | Drying: | 25°C |
| | | Min 5 hours |
| | | Max 24 hours |

SURFACE PREPARATION

Treatment of Steel Carbon Surfaces

Completely remove oil from the surface with clean cloths soaked in cleaning solvent according to SSPC SP1. Whenever cleaning a surface with cloths, replace them to avoid saturation. Do not use cotton waste or colored cloths.

For further information, consult WEG Technical Department.

PREPARATION FOR APPLICATION

Mixture

Homogenize the contents of the package by means of mechanical or pneumatic stirring. Ensure that no sediment is settled at the bottom of the package.

Diluent

Alkydic diluent 1024

Dilution

Depending on the application method, dilute at most 25%

The quantity of diluent may vary depending on the type of equipment used and the ambient conditions during the application.

Pot life of the mixture (25°C)

Not relevant

APPLICATION FORMS

The data below is a guide, and similar equipment may be used.

The data below is a guide, and similar equipment may be used. Changes in nozzle sizes and pressures may be necessary to improve the spraying characteristics.

Before the application, make sure the equipment and its components are clean and in the best condition.

Purge the compressed air line to prevent contamination of the coating.

After mixing the 2-pack products, if there are stops in the application, and the pot life is exceeded (the coating presents variation in its fluidity), it can no longer be diluted for further application.

Reinforce all sharp edges, cracks and weld beads with a brush to prevent premature failures in these areas.

Conventional gun:

Gun: JGA 502 DevilBiss or equivalent

Fluid nozzle: FX

Air cap: 704

Dilution: 25%

Airless Gun:

Use Airless: Use at least pump 60: 1

Fluid pressure: 1500 - 2500 psi

Hose: ¼" internal diameter

Brush:

Use a brush 75 to 100 mm wide for larger surfaces and 25 to 38 mm for retouching.

Roller:

The use of a velvety sheepskin roller bonded to the tube by a hot-melt process without glues, reference 329/5 or sheepskin roller (5 mm high nap) or made of polyamide fibers bonded to the tube by the process of thermal fusion without glues, reference 321/10 (10 mm high nap). Reference information (consult WEG Technical Department for further information)

Cleaning the equipment:

Alkydic diluent 1024

NOTE:

Do not leave material in the hoses, spray guns and equipment used in the spraying. Thoroughly wash all equipment used.

PERFORMANCE IN THE APPLICATION

For a good performance of the product, we recommend following the directions below:

For a good performance of the product, we recommend following the directions below:

Light colors may require more than one coat for an even coverage.

Product not recommended for painting the interior of tanks

In paintings executed on the seafront, if exposed to the action of sea air, we recommend to wash with fresh water between coats eliminating the settled impurities.

Do not apply the product after the pot life has expired.

We recommend coating only if the measured surface temperature is at least 3 °C above the dew point temperature.

For better application properties, the coating temperature should be between 21 - 27 °C prior to the mixing and application.

The temperature of the substrate, the weather and environmental conditions during the application and during the curing of the product, and the thickness of the applied film may interfere with the product drying time.

Minor variations in color, appearance and gloss (more noticeable in dark colors) may occur, as well as delay in curing and impairment of surface performance, when applied during periods of high air relative humidity, rainy days, low temperatures or in case the coated parts are put to dry outdoors.

For further information, consult WEG Technical Department.

SAFETY PRECAUTIONS

Product developed for industrial use intended for handling by qualified professionals.

Please read carefully all the information contained in the MSDS of this product, available at: www.weg.net.

Store in a covered, well-ventilated area. Keep the container tightly closed and away from sources of heat or ignition.

Use only in well-ventilated areas avoiding the accumulation of flammable vapors. Keep the product away from heat and sources of ignition.

Do not inhale mists / vapors / aerosols generated during handling and / or application.

Wear protective gloves / protective clothing / eye protection / face protection.

Avoid release of the product and its packaging, as well as materials used during handling and application in the environment.

NOTE:

The information contained in this technical datasheet is based upon the experience and knowledge acquired in the field by the technical team of WEG.

If using the product without prior inquiry to WEG Coating concerning its suitability for the customer's intended purpose, the customer is aware that the use shall be its exclusive responsibility, WEG not being responsible for the behavior, safety, suitability or durability of the product.

Certain information contained in this datasheet is merely an estimate, and can undergo variances arising from factors outside the manufacturer's control. Thus, WEG does not guarantee and does not assume any responsibility regarding the yield, performance or any other material or personal damage resulting from the incorrect use of the products concerned or the information contained in this Technical datasheet.

The information contained in this technical datasheet is subject to periodic modification, without prior notice, due to the policy of evolution and continuous improvement of our products and services, providing solutions with quality to satisfy our customers' requirements.