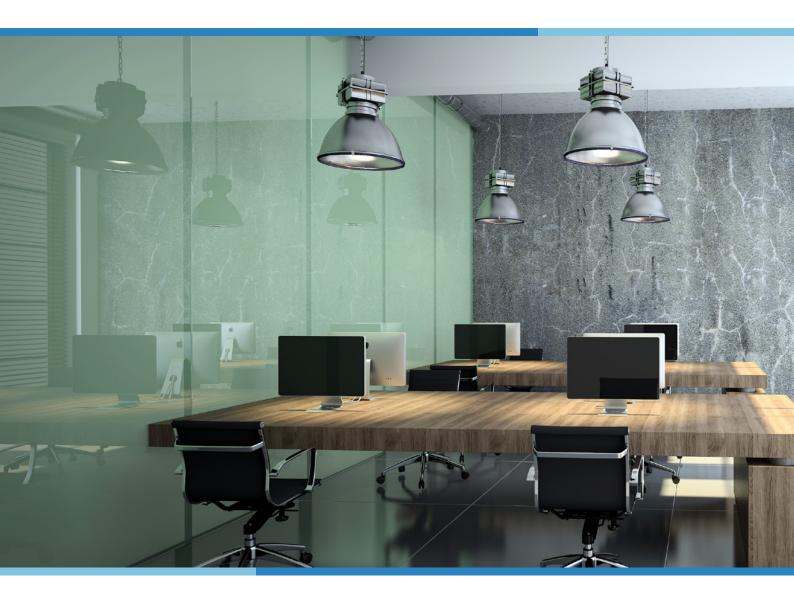
# SOLUTIONS FOR GLASSES AND MIRRORS

Coatings for protection and to increase lifespan of glasses and mirrors















Coatings developed to protect and extend the useful life of mirrors for different market segments – single or double-layer products according to the market needs and demands.

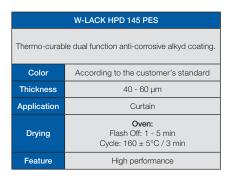
#### **Glasses**

W-CRIL SEA 622 PVI	
Thermo-curable acrylic coating finish for glasses.	
Color	White
Thickness	40 - 60 μm
Application	Curtain
Drying	Oven: Flash Off: 1 - 10 min Cycle: $160 \pm 5^{\circ}$ C / 3 min
Adhesion promoter	Is required
Feature	High performance

	W-CRIL HIDRO PVI 733
One-component, quick-drying, water-based acrylic enamel.	
Color	According to the customer's standard
Thickness	30 - 40 μm
Application	Gun, curtain e transfer roller
Drying	<b>Oven:</b> Flash Off: 1 - 5 min Cycle: 80° C / 5-10 min
	<b>Air:</b> Touch: 10 - 20 min Handling: 30 - 50 min Total: 24 hours
Adhesion promoter	Not required
Feature	One-component, water-based

	W-THANE MSA 503 PVI
Two component, aliphatic PU finish coating, drying in oven, excellent direct adhesion on glasses.	
Color	According to the customer's standard
Thickness	30 - 50 μm
Application	Gun
Drying	Oven: Flash Off: 5 – 10 min Cycle: 80° C / 30 min ou 200° C / 3 min
	<b>Air:</b> Touch: 30 min Handling: 2 - 5 hours Stacking: 48 hours Total: 72 hours
Adhesion promoter	Not required
Feature	For indoor and outdoor glasses

### Mirrors - Monolayer Systems



W-LACK MZD 145 PES	
Thermo-curable dual function anti-corrosive alkyd coating.	
Color	According to the customer's standard
Thickness	30 - 45 μm
Application	Curtain
Drying	Oven: Flash Off: 1 - 5 min Cycle: $160 \pm 5^{\circ}$ C / 3 min
Feature	Metallization

W-LACK MSD 144 PES	
Thermo-curable dual function anti-corrosive alkyd coating.	
Color	According to the customer's standard
Thickness	38 - 42 μm
Application	Curtain
Drying	<b>Oven:</b> Flash Off: 1 min Cycle: 160 ± 5°C / 3 min
Feature	Medium Solids







## Mirrors - Double-layer Systems

W-LACK HPP 145 PES	
Anti-corrosive thermo-curable primer.	
Color	According to the customer's standard
Thickness	20 - 30 μm
Application	Curtain
Drying	Oven: Flash Off: 1 min Cycle: $80 \pm 5^{\circ}$ C / 3 min
Feature	High performance

W-LACK HPA 145 PES	
Anti-corrosive thermo-curable primer. Applied together with W-LACK HPP 145 PES.	
Color	According to the customer's standard
Thickness	20 - 30 μm
Application	Curtain
Drying	<b>Oven:</b> Flash Off: 1 min Cycle: 160 $\pm$ 5°C / 3 min
Feature	High performance



# **Market of Operation**

