TECHNICAL DATA SHEET

W-LACK OCEAN 395

PRODUCT DESCRIPTION

Alkyd resin-based topcoat, glossy, with high coverage and easy application.

RECOMMENDED USE

Indicated for painting new constructions, maintenance, and repairs above the waterline.

CERTIFICATIONS AND APPROVALS

When supplied to comply with the ROHS Directive (Restriction of Certain Hazardous Substances), this product includes the letter R in its nomenclature description.

PACKAGING

Single Component	0.95 US gal Package containing 0.95 US gal 5.28 US gal Package containing 5.28 US gal

CHARACTERISTICS

Color	RAL, Munsell, or according to the customer's standard.
Gloss	Gloss
VOC content	2.37 lb/gal
Volume Solids	40 ± 3% (ISO 3233)
Shelf Life	12 months
Dry Film Thickness	1.0 mils - 1.4 mils
Dry Heat Resistance	Maximum temperature 140 °F. The product maintains its chemical properties up to a temperature of 140 °F, but from 140°F, color and gloss variations in the paint may occur.
Theoretical Coverage	543.2 ft²/gal without dilution at a dry film thickness of 1.2 mils. Loss factors during application are not considered.

DRYING

Drying

	50 °F	77 °F	95 °F
Touch	12 hours	4 hours	3 hours
Manipulation	24 hours	8 hours	6 hours
Final	96 hours	72 hours	60 hours

Recoat Drying

	50 °F	77 °F	95 °F
Minimum	24 hours	16 hours	16 hours
Maximum	-	-	-

SURFACE PREPARATION

Standard Surface Preparation

The performance of this product is related to the degree of surface preparation. In case of doubts, for more information, consult WEG's Technical Department.

The surface must be clean, dry, and free of any contaminants. Remove oils, greases, and fats according to SSPC-SP1 standard.

Maintenance and Repair

When the aged coating shows good adhesion, perform light sanding to break gloss, followed by dust and residue cleaning to ensure better adhesion between coats.

Initially remove all dirt and oil from the surface with clean cloths soaked in cleaning Diluent according to SSPC SP1. Avoid using rags or colored cloths. Repair damaged areas and redo the anticorrosive scheme.

Over Primer

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The product can be applied over a specific primer in order to form an appropriate coating system.

Respect the product recoat interval. If exceeded, perform light manual/mechanical sanding to break gloss and clean dust/residues for better adhesion between coats.

New Constructions

The antifouling paint must be applied over specific primer and sealer, forming an appropriate coating system. The sealer surface must be clean, dry, and free of contaminants, respecting the recoating interval between sealer coats. Consult the sealer technical bulletin for correct application.

APPLICATION PREPARATION

Mixing	Homogenize the content of the container using mechanical or pneumatic stirring. Ensure no sediment remains at the bottom of the container.
Thinner	RAZ SOLVENT
Dilution	Depending on the application method, dilute to a maximum of 5%.
Notes	The amount of Diluent may vary depending on the type of equipment used and environmental conditions during application. Only add Diluent after complete mixing of the other components. Do not dilute with solvents not allowed by local legislation, and do not exceed the indicated dilution percentage. Excessive dilution may affect film formation, appearance, and make it difficult to achieve the specified thickness.
Pot Life	Not relevant.

APPLICATION METHODS

Conventional Spray Gun	Spray gun: JGA 502/3 Devilbiss or equivalent Fluid nozzle: EX Air cap: 704 Atomization pressure: 60 - 65 psi Tank pressure: 10 - 20 psi.
Roller	Use a short-haired, seamless wool or synthetic roller for epoxy paints. For application with brush and/or roller, it may be necessary to apply two or more coats to achieve a uniform layer and the recommended film thickness.
Cleaning of the equipments:	RAZ SOLVENT
Notes	Changes in pressures and nozzle sizes may be necessary to improve spraying characteristics. Purge the compressed air line to avoid paint contamination. Before application, ensure that the equipment and respective components are clean and in optimal condition. In spray application, overlap each gun pass by 50%, finishing with a cross pass. This technique avoids uncovered or unprotected areas and ensures proper aesthetic finish. Reinforce all sharp corners, gaps, and weld beads with a brush to avoid premature failures in these areas. Clean all equipment immediately after use. Do not leave material in hoses, guns, or equipment used for spraying. Thoroughly wash all used equipment. It is considered good practice to periodically wash the spraying equipment during the day. The cleaning frequency depends on the amount sprayed, temperature, and elapsed time, including all delays.

APPLICATION PERFORMANCE

For coatings applied in coastal areas exposed to sea spray, it is recommended to wash with fresh water between coats to remove deposited impurities.

Light colors may require more than one coat to achieve uniform coverage.

For optimal application properties, the paint temperature must be between 69.8°F - 80.6°F before

mixing and application.

Before application, observe weather conditions: there must be no threat of rain or drizzle. Surface temperature must be at least 37,4°F above the dew point, and relative humidity should not exceed 85%. Adverse conditions may cause color variations and other characteristics. Consult WEG Technical Department.

We recommend painting only if the measured surface temperature is at least 5.4°F above the dew point.

Substrate temperature, climatic and environmental conditions during application and curing, as well as applied film thickness, may affect drying time.

Paintings performed with varying application methods on the same project may result in differences in gloss and final appearance.

Small variations in color, appearance, and gloss (more noticeable in dark colors), as well as delayed curing and performance compromise, may occur during high humidity, rainy days, cold locations, or when parts dry outdoors.

Under adverse weather conditions in indoor and/or outdoor environments with high relative humidity, rain or drizzle, low or very low temperatures, and excessively high temperatures, variations in color and other product characteristics may occur. Please consult WEG#s Technical Department for more information.

COMPATIBILITY

It is recommended to apply the W-LACK OCEANO 395 topcoat over the W-LACK PRIMER OCEANO 395; respect the primer repainting interval before applying the topcoat.

SAFETY PRECAUTIONS

Product developed for industrial use intended for handling by qualified professionals. Carefully read all information contained in the SDS of this product, available at: www.weg.net.

Store in a covered and well-ventilated place. Keep the container tightly closed and away from sources of heat or ignition.

Use only in well-ventilated areas, avoiding the accumulation of flammable vapors. Keep the product away from heat and sources of ignition.

Do not inhale mists/vapors/aerosols generated during handling and/or application. Use protective gloves/protective clothing/eye protection/face protection.

Empty containers and materials with paint residues must be disposed of according to current legislation. Take care of the environment.

NOTE

The information contained in this technical bulletin is based on the experience and knowledge acquired in the field by WEG's technical team.

In the event of using the product without prior consultation with WEG regarding its suitability for the purpose for which the customer intends to use it, the customer acknowledges that the use will be at their own exclusive responsibility, and WEG is not liable for the behavior, safety, suitability, or durability of the product.

Some information mentioned in this bulletin is only an estimate and may vary due to factors beyond the manufacturer's control. Therefore, WEG does not guarantee and assumes no responsibility for performance, efficiency, or any material or personal damages resulting from the incorrect use of the products in question or from the information contained in this Technical Bulletin.

The information contained in this technical bulletin is subject to periodic modifications, without prior notice, due to our policy of continuous improvement and evolution of our products and services, providing quality solutions to meet the needs of our customers.

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