

## Data Sheet



## PRIMER ST W-10

	<b>Product description</b>	Easy sanding and easy to apply 2K polyurethane primer, it has good filling power and excellent adherence. Suitable for general painting, partial painting and repainting of automotive vehicles on <b>metallic substrate</b> .	
		Shelf life 3 years	
	<b>VOC / Yield</b>	493 g/l	7 - 10 m <sup>2</sup> /L 60 - 90 µm
	<b>Mixing Ratio</b>	5 Parts A 1 Part B	
		Pot life 1 hour	
	<b>Hardener</b>	Ambient temperature of 25°C – Intermediate HT 5509 hardener	
	<b>Thinner</b>	Temperature below 15°C - Thinner low temperatura 5860 Ambient temperature of 25°C - Thinner intermediate 5870 Temperature above 30°C - Thinner high temperatura 5880	
		Diluent 20 - 30%	
	<b>Application viscosity</b>	18 - 22s Cup FORD 4 21 – 25s Cup DIN 4	25°C 77°F 25°C 77°F
	<b>Spray gun</b>	1,8mm	2 – 3 BAR 40 - 50 PSI
	<b>Flash off</b> 25°C 77°F	5 - 10 minutes	
	<b>Number of coats</b>	2 a 3 passes	1 pass = 20 - 30 µm
	<b>Drying 10°C 50°F</b> <b>Drying 25°C 77°F</b> <b>Drying 60°C 140°F</b>	Touch 15 minutes Handling 40 minutes Sanding 5 hours Touch 10 minutes Handling 30 minutes Sanding 4 hours 30 minutes	
	<b>Infra-red Short Wave</b>	30 minutes - 1 meter.	

- Make a good degreasing before to be repainted;
- Avoid excessive weights;
- Cleaning of application materials with acrylic / polyurethane thinner.
- Paint over wash primer is recommended for better adhesion on ferrous and non-ferrous substrates
- Use hardener and thinner as recommended;
- Always use the set of WEG products and complements.

*The technical information is the result of our experience. We guarantee the quality of the product, however, if the conditions of use are not under our control, we cannot assume any responsibility for the results obtained.*